

## Safety Advice

Please take the time to carefully read through the whole of these instructions before you commence.

Keep these instructions for future reference.

Unpack, inspect and check off all of the contents.

Please dispose of all packaging safely.

Small component parts could choke a child if swallowed.

We strongly recommend that you keep children well away from the work area.

It would be sensible to lay a sheet or blanket on the floor where you intend to work to avoid scratching this product and to protect your floor.

This product is heavy. Take extreme care when lifting to avoid personal injury or damage to the product.

Assemble the product as close to its intended final position in the room as possible.

Please check the contents of boxes before attempting to assemble this product. A full checklist of parts and fittings is given in page 2 of this instruction leaflet.

**HANDY HINT :** If you keep the hardware in a bowl during assembly you will be less likely to lose them.

## IMPORTANT-READ CAREFULLY-RETAIN FOR FUTURE REFERENCE

**WARNING:** High beds and the upper bed of bunks beds are not suitable for children under six years due to the risk of injury from falls

**WARNING:** Bunk beds and high beds can present a serious risk of injury from strangulation if not used correctly.

Never attach or hang items to any part of the bed that are not designed to be used with the bed, for example, but not limited to, ropes, strings, cords, hooks, belts and bags.

**WARNING:** Children can become trapped between the bed and the wall, a roof pitch, the ceiling, adjoining pieces of furniture (e.g. cupboards) and the like. To avoid risk of serious injury, the distance between the top safety barrier and the adjoining structure shall not exceed 75mm or shall be more than 230mm.

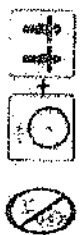
**WARNING:** Do not use the bunk bed/high bed if any structural part is broken or missing and always follow the manufacturer's instructions.

The largest size of mattress recommended for safe use is 190cm x 90cm with maximum thickness of (6 inch).

Frequent ventilation of the room is necessary to ensure that humidity is kept low and to prevent mould forming in and around the bed.

We strongly recommend regular checks on all assembly fastenings to ensure they are properly tightened.

This bunk complies with BS EN 747-1:2012+A1:2015



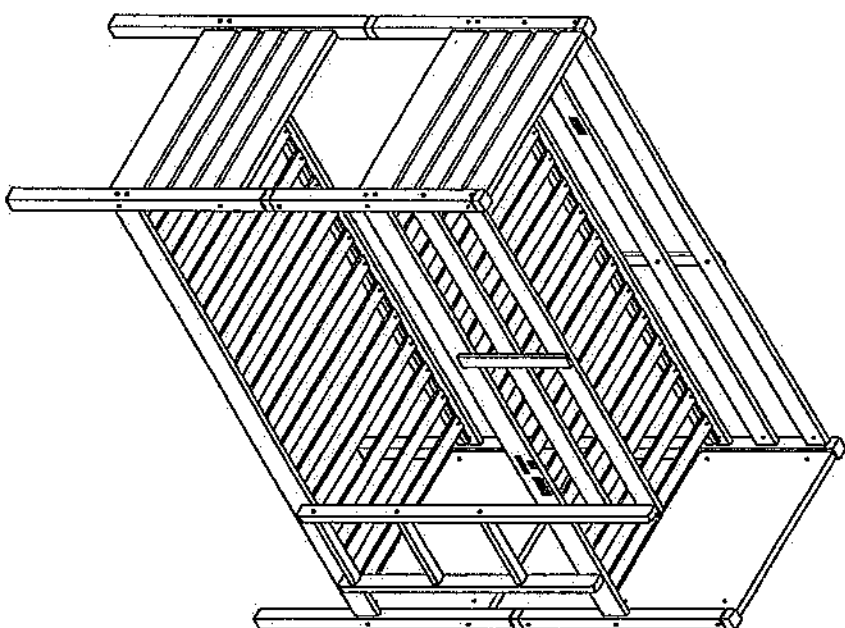
## Important

Please inspect all items carefully before assembling.

If for any reason you need to return this

item, you must return it in its original packaging.

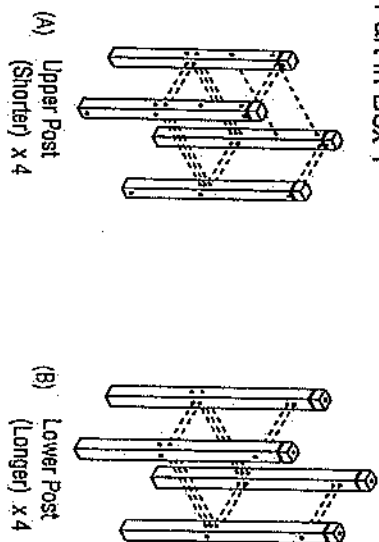
**Assembled items cannot be returned.**



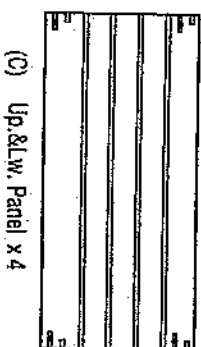
# Assembly Instructions Castleton Bunk Bed

2/7

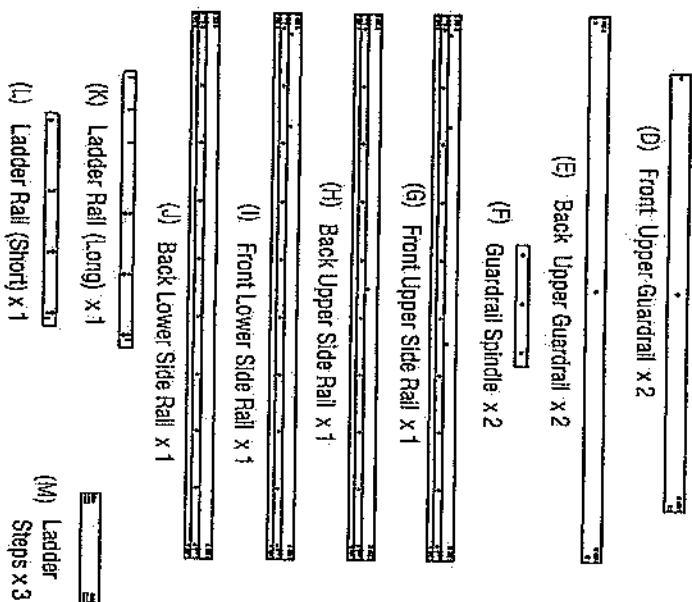
## Part in Box 1



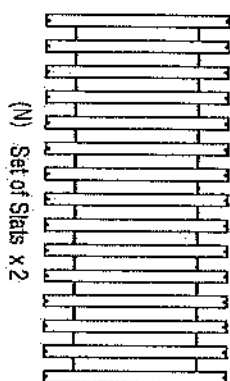
## Part in Box 2



## Part in Box 3



## Part in Box 4



## Hardware List

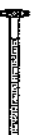


1.	JCBC M6 x 90mm		x 38	6.	CSK M4 x 25mm		x 52	11.	M4 Allen Key		x 1
2.	JCBC M6 x 30mm		x 14	7.	JCBC-W M6 x 50mm		x 12	<b>Tool required for assembly :</b> * Allen Key ( supplied ) * Phillips Screwdriver ( not supplied )			
3.	M6 x 15mm (Long) Barrel Nut		x 22	8.	JCBC-W M6 x 30mm		x 8				
4.	Wood Dowel M10 x 30mm		x 36	9.	M6 x 13mm (Short) Barrel Nut		x 16				
5.	Metal Pin M10 x 100mm		x 4	10.	Wooden Button 11.5mm		x 4				

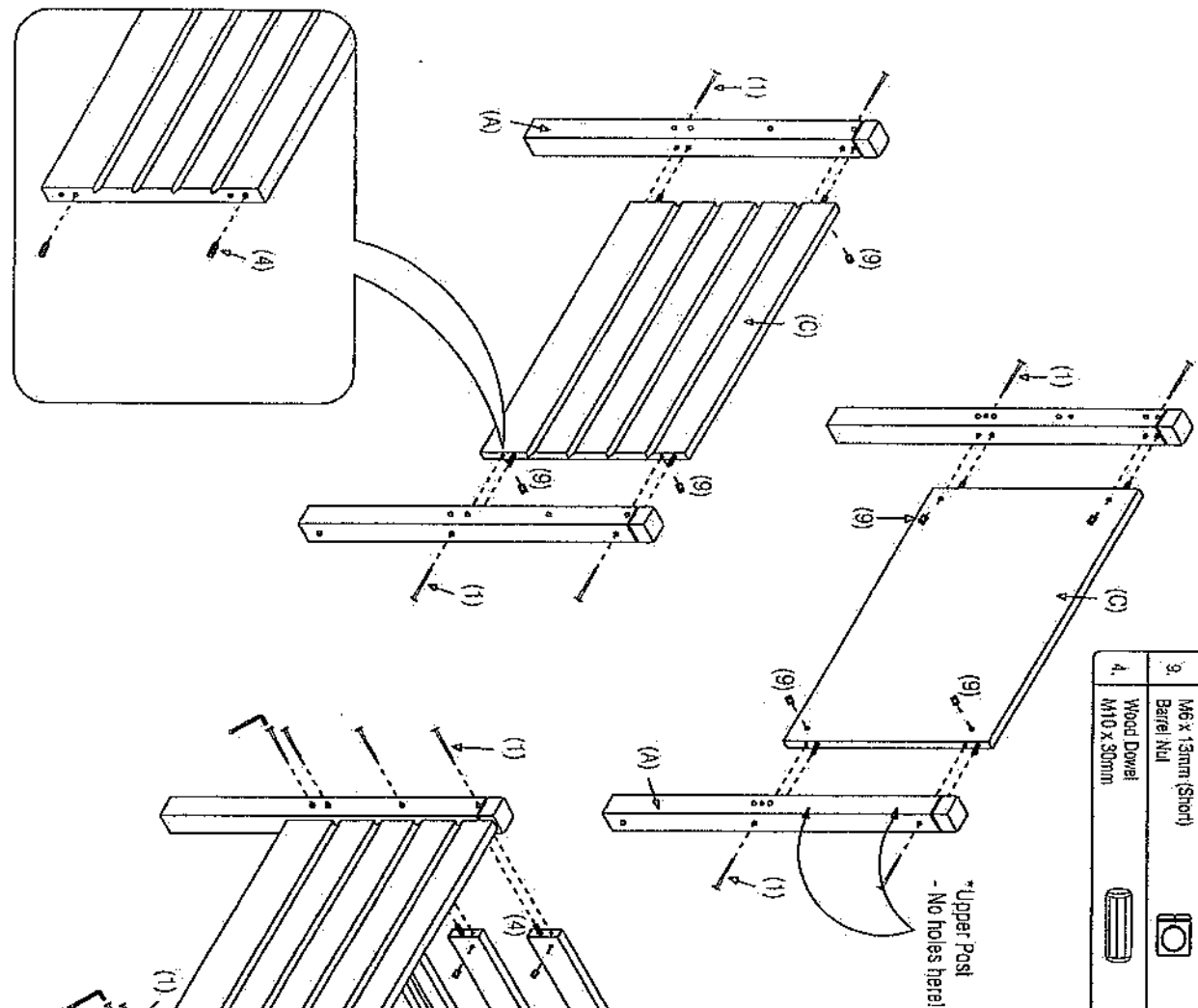


## WARNING !!





- To help prevent serious or fatal injuries from entrapment or falls :
- The top of the Mattress shall be at least 160mm below the upper edge of the safety barriers. The maximum thickness of the mattress shall be 60mm.
  - Only use mattresses that are 1905mm (75") long and 915mm (36") wide on upper a shall be at least 160mm (6-1/4") below the edge of the safety barriers.
  - Follow written instructions with this bed.
  - STRANGULATION HAZARD - Never attach or hang item to any part of the bunk bed that are not designed for use with the bed, for example, bed net limited to, head, belt and jumpers.
  - This upper bed is not suitable for children under six years.
  - EN 747 : 2012 + A1 : 2015
  - Made in Malaysia
  - Importer by Mattressman Ltd.
- DO NOT REMOVE THIS LABEL**

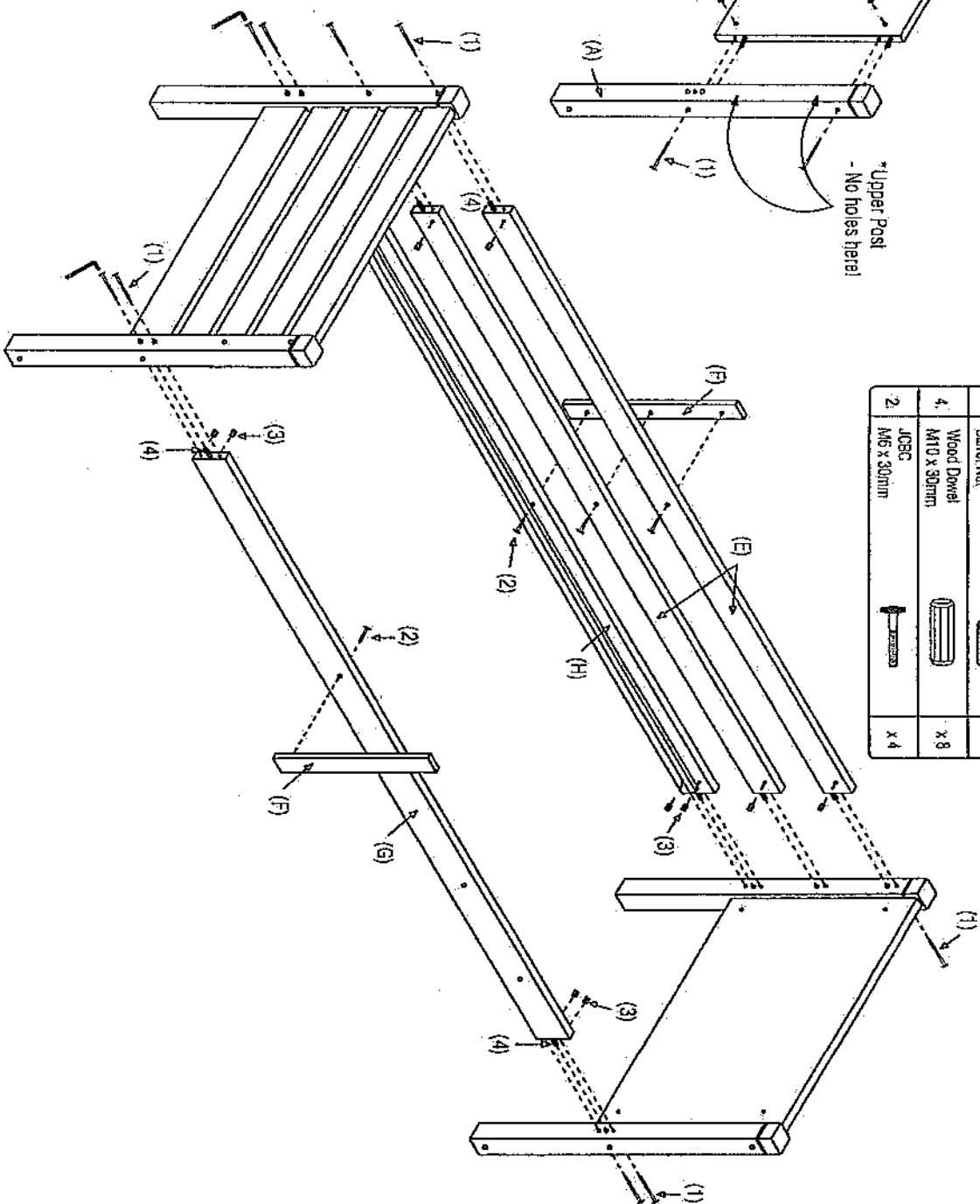
## 1 Assemble the Upper Bunk End Frames.

1.	JCBC M6 x 90mm		x 8
3.	M6 x 15mm (Short) Barrel Nut		x 8
4.	Wood Dowel M10 x 30mm		x 8



## 2 Assemble the Upper Bunk End Frames with the Side Rails (G&H) and Back Guard Rails (E).



1.	JCBC M6 x 80mm		x 12
3.	M6 x 15mm (Long) Barrel Nut		x 12
4.	Wood Dowel M10 x 30mm		x 8
2.	JCBC M6 x 50mm		x 4

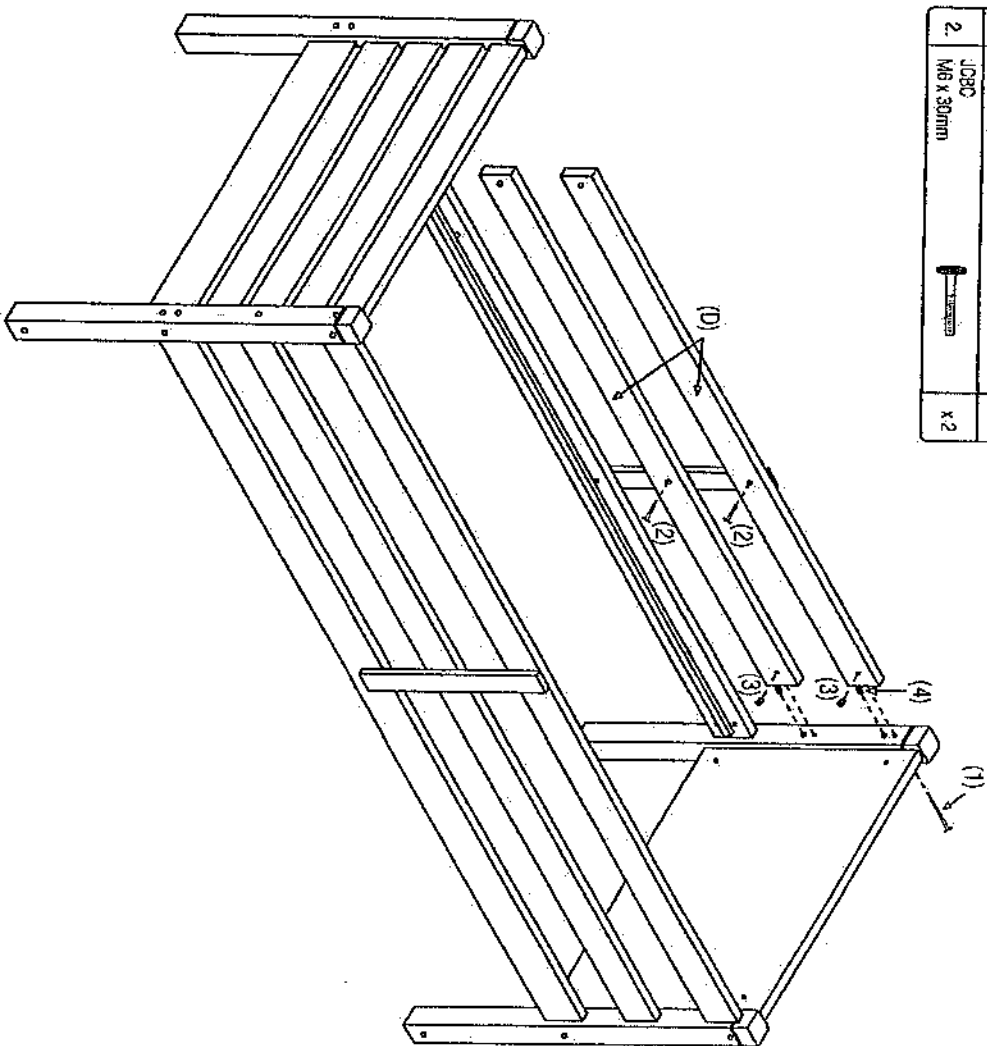


# Assembly Instructions Castleton Bunk Bed



4/7

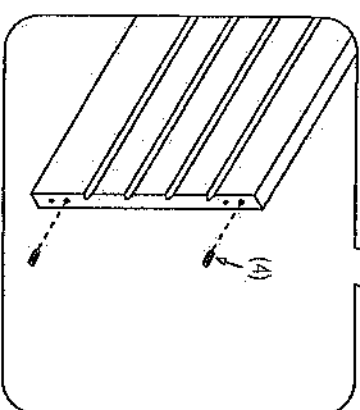
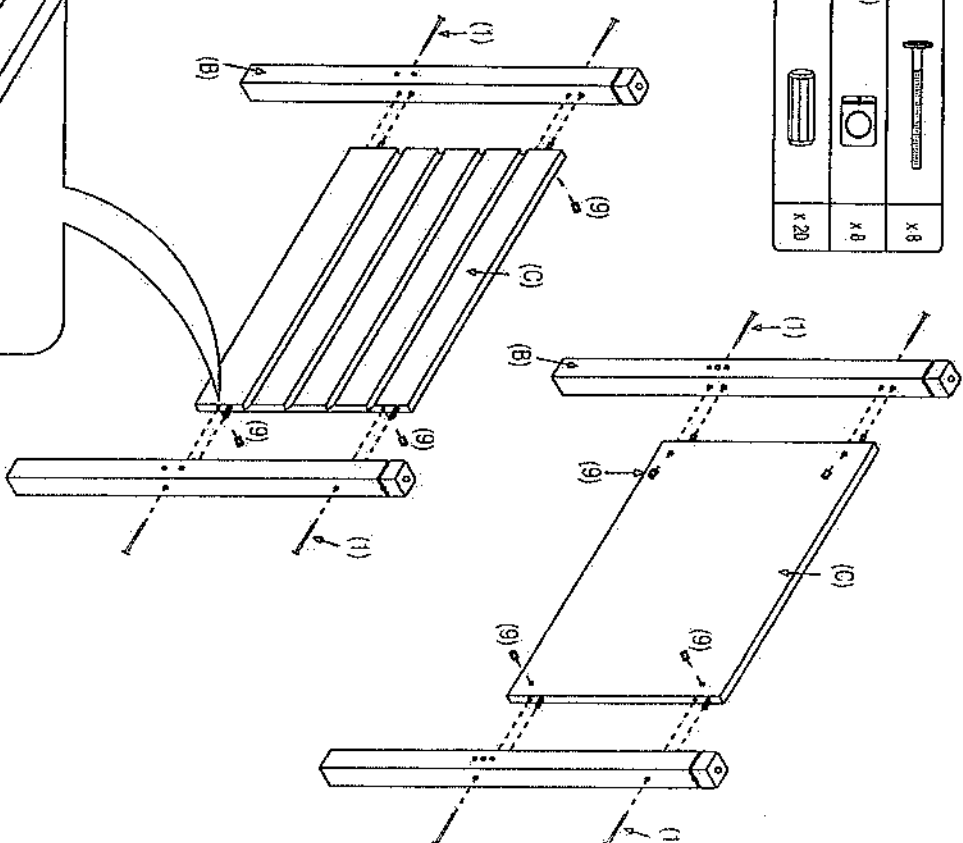
## 3 Assemble the Upper Bunk End Frames With Front Guard Rails (D).

1.	JCB	M6 x 90mm	x 2
3.	M6 x 15mm Barrel Nut		x 2
4.	Wood Dowel M10 x 30mm		x 2
2.	JCB	M6 x 30mm	x 2






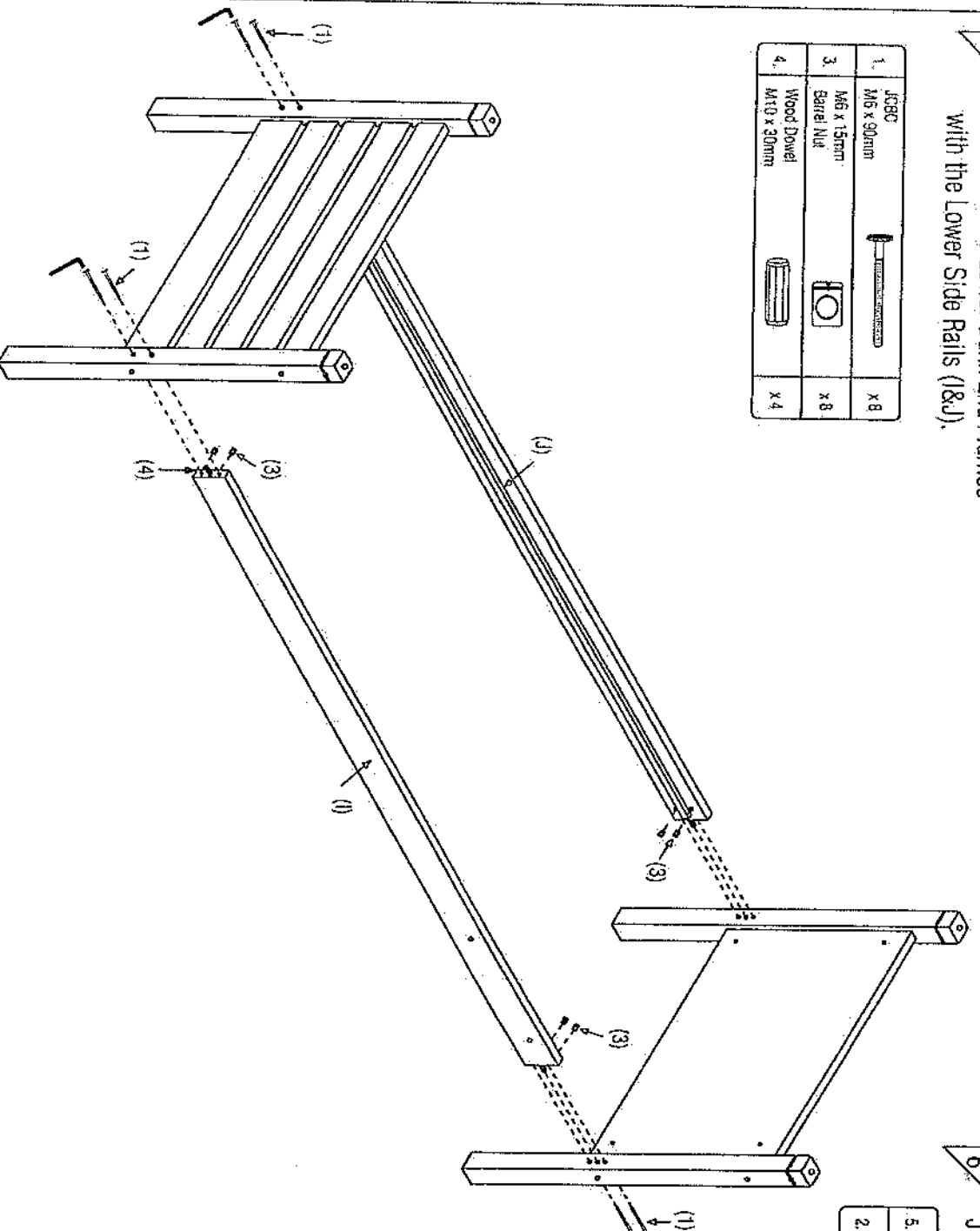
## 4 Assemble the Lower Bunk End Frames.

1.	JCB	M6 x 90mm	x 8
9.	M6 x 13mm (Short) Barrel Nut		x 8
4.	Wood Dowel M10 x 30mm		x 20





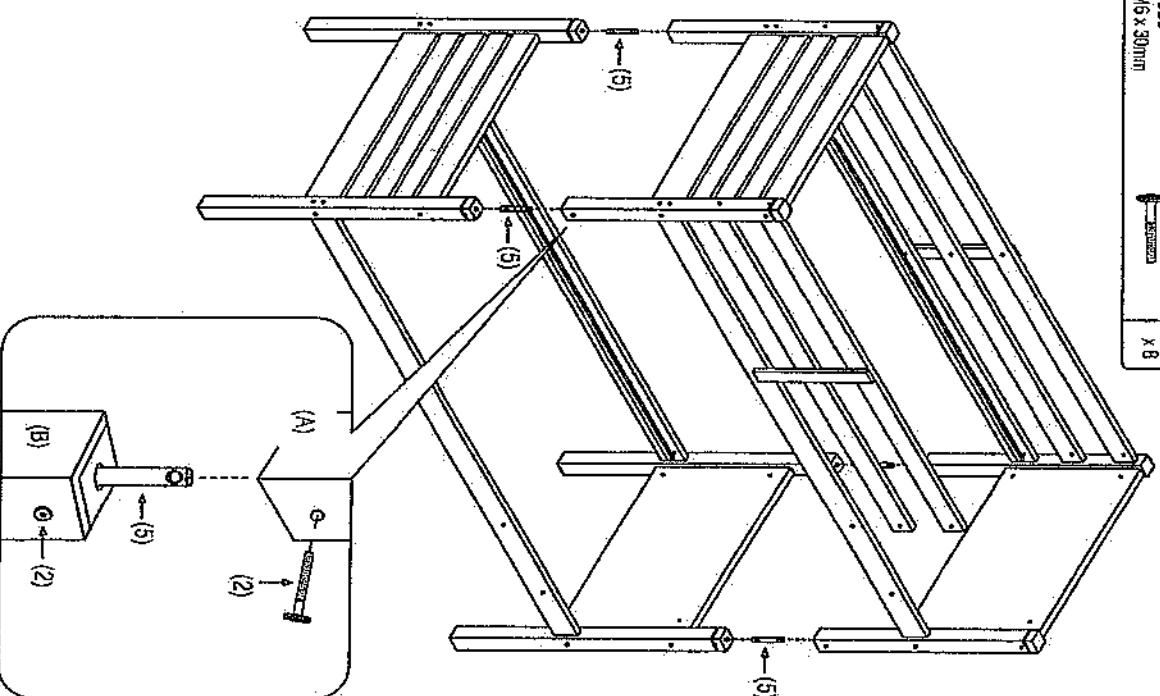
## 5 Assemble the Lower Bunk End Frames with the Lower Side Rails (1&J).

1.	JCBG		x 8
3.	M6 x 15mm Barrel Nut		x 8
4.	Wood Dowel M10 x 30mm		x 4



## 6 Join the Upper & Lower Bunk

5.	Metal Pin M10 x 100mm		x 4
2.	JCBG M6 x 30mm		x 8



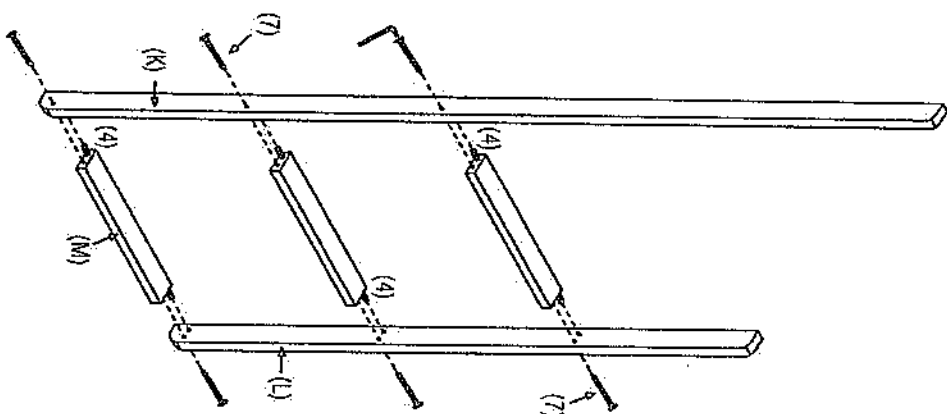
# Assembly Instructions Castleton Bunk Bed

6/7

7

Assemble the Ladder (K,L&M).

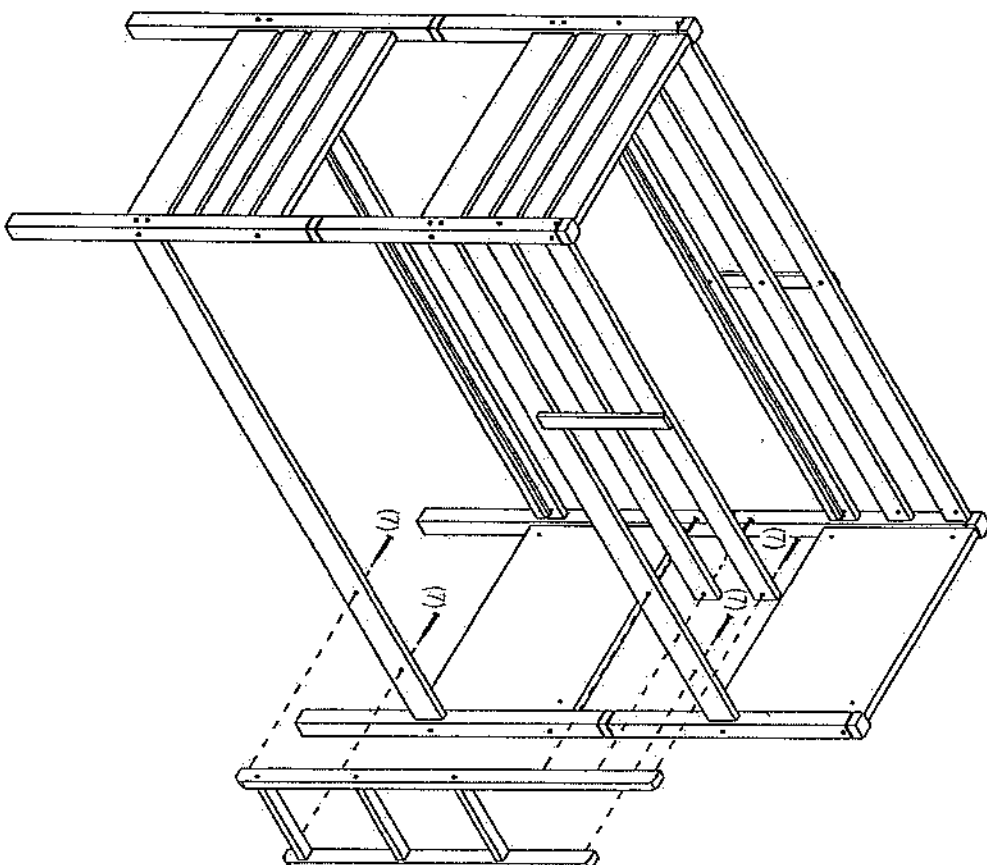
4.	Wood Dowel M10 x 50mm	x 6
7.	JCBG-W M6 x 50mm	x 6





8

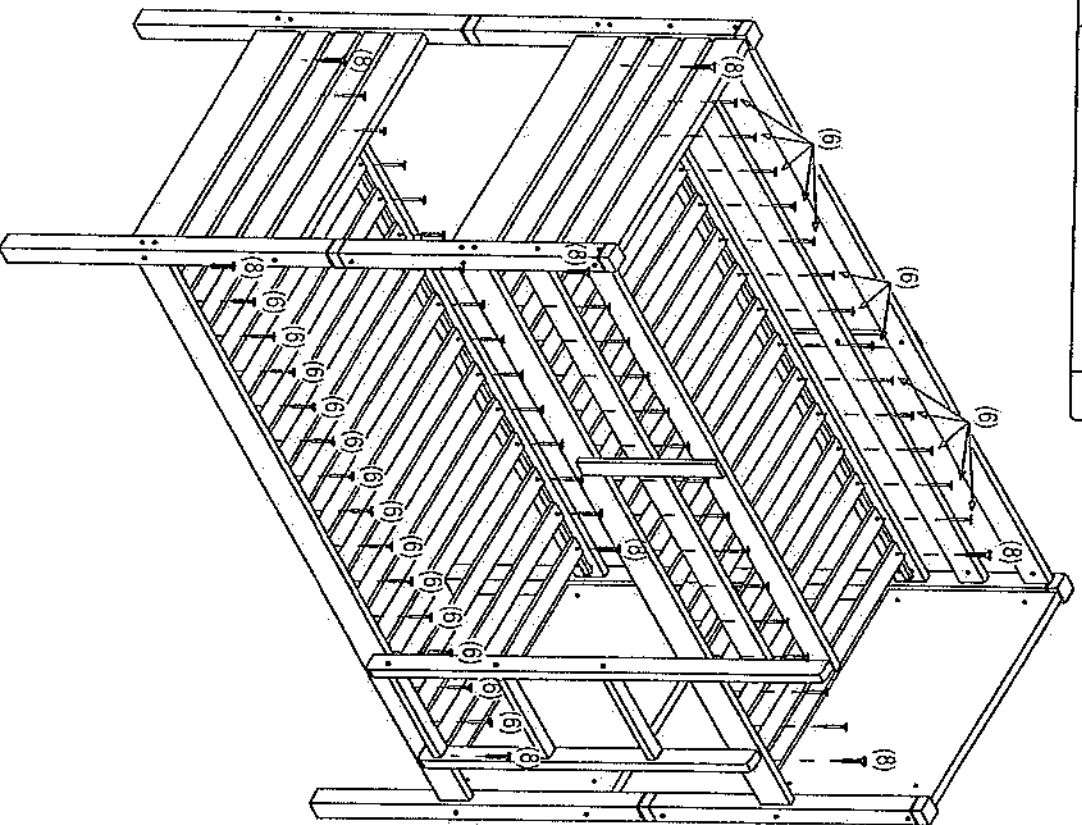
Attach the Ladder to Upper Bunk.

7.	JCBG-W M6 x 50mm	x 6
----	---------------------	-----



## 9 Assemble the Slats (N) to the Upper & Lower Bunk

6	CSK M4 x 25mm		x 52
8	JCBG-W M6 x 30mm		x 8



## 10 Optional use of bunk bed as separate Twin Beds

10	Wood Bolt 11.5mm		x 4
----	---------------------	---	-----

Use the Lower End Frame as a Headboard.

Use the Upper End Frame as a Footboard.

