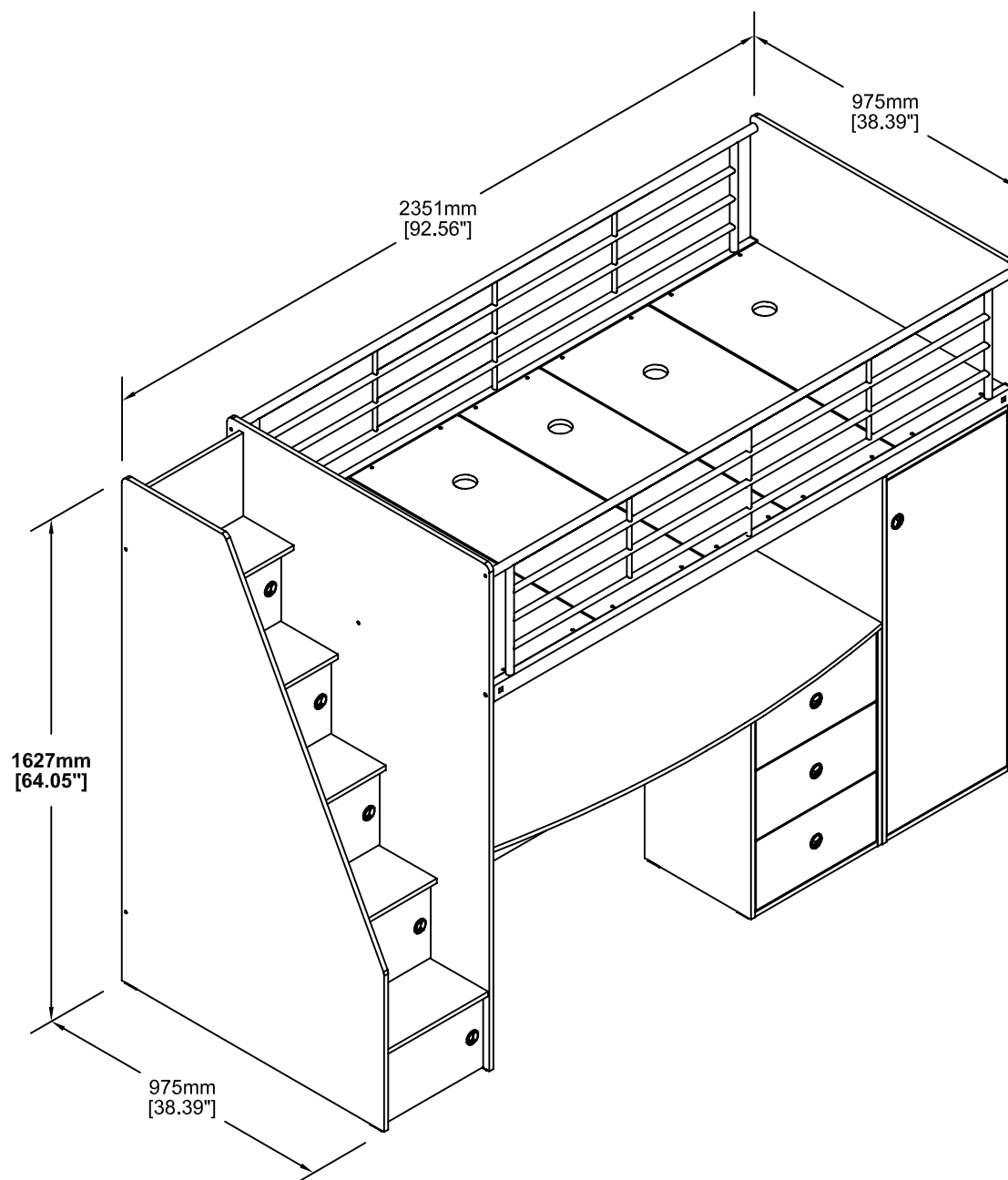


Model : Dakota

Product Size : 920 x 1930mm (Base Int Size)

Thank you for purchasing this product. Before starting assembly we suggest you spend a short time reading through this leaflet, then follow the simple step by step guide. Two people are needed to assemble this product.



Model : Dakota

Product Size : 920 x 1930mm (Base Int Size)

IMPORTANT- READ CAREFULLY- RETAIN FOR FUTURE REFERENCE

TOP TIPS BEFORE YOU START !

1. Please check that all parts & hardware are present before you start the assembly of your furniture.
2. For ease and speed of assembly, we recommend that before you commence each step of the assembly, Please identify all the parts required for that step.
3. We recommend that where possible, all items are assembled near to the area in which they will be placed in use, to avoid moving the product unnecessarily once assembled.
4. For the protection of your furniture, particularly items of high gloss finish, we recommend that the product is placed on a Protected surface during assembly to prevent any damage.
5. During assembly please take care not to over-tighten any fittings, as this may damage the product.

CARE AND MAINTENANCE OF YOUR FURNITURE

1. Please periodically check all fittings and re-tighten as necessary.
2. To clean your item, please use a damp cloth and wipe clean.
3. Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or finishes to de-laminate.
4. Please do not place hot items (e.g hot drinks) directly on the wood surface.
5. Please do not drag or pull your furniture.

IMPORTANT INFORMATION

1. The recommended size of mattress: (W) 90cm x (L) 190cm x (H) 21cm.
2. Maximum thickness of mattress: 21cm.
3. Children should be discouraged from playing on top of this bunk bed.
4. The bunk bed should be checked periodically by the owner to ensure that the guardrail, ladder, and other components are maintained in the correct position and state of repair and that all connectors are tight.
5. A bunk bed is not to be placed near a ceiling fan unless the distance between the closest points on the ceiling fan bunk. Bed is at least 2 metres.
6. Use guardrails on both sides of upper bunk.
7. Prohibit horseplay on or under bed(s).
8. Prohibit more than one person on upper bunk.
9. Use Ladder for entering and leaving upper bunk.
10. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against The wall to prevent entrapment between the bed and the wall.
11. **WARNING** Do not use the bunk bed/high bed if any structural part is broken or missing.
12. Ventilation of the room is necessary in order to keep the humidity low and to prevent mould in and around the bed.
13. **WARNING** "high beds & the upper bed of bunk beds are not suitable for children under six years due to risk of injury from falls";
14. **WARNING** "children can become trapped between the bed & the wall, a roof pitch, the ceiling, adjoining pieces of furniture (e.g.cupboard) and the like. To avoid risk of serious injury the distance between the top safety barrier and the adjoining structure shall not exceed 75mm nor shall be more than 230mm",
15. This child bed conforms to BS EN 747-1 : 2012 + A1 : 2015 & BS EN 747-2 : 2012 + A1 : 2015, "Furniture - Bunk beds and high beds".
16. Always follow the manufacturer's instructions.
17. A statement that ventilation of the room is necessary in order to keep the humidity low and to prevent mould in and around the bed.
18. All bunk beds and high beds intended to be assembled by other than the manufacturer or his/her representative shall include assembly instructions including a list of the parts supplied and details of any tools required to assemble the bed.

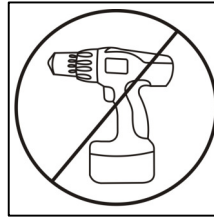
STRANGULATION HAZARD:

19. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed for example, but not limited to hook, belt and jump ropes.
20. **WARNING** "Bunk Beds and high beds can present a serious risk of injury from strangulation if not used correctly. Never attach or hang items to any part of the bunk bed that are not designed to be used with the bed. for example, but not limited to ropes, strings, cords, hooks, belts and bags"

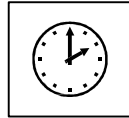
Model : Dakota

Product Size : 920 x 1930mm (Base Int Size)

Tools Required For Assembly



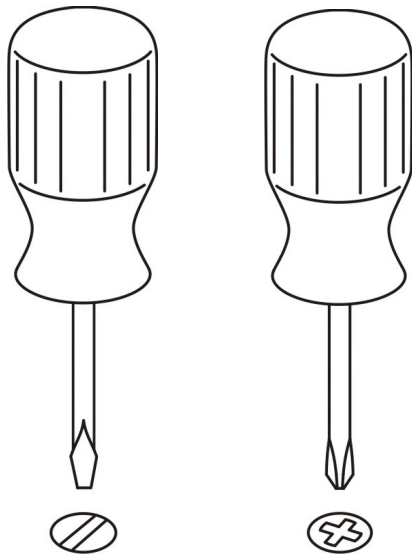
DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT. USE OF POWER TOOLS WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.



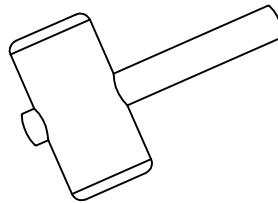
Approximately 3 hour



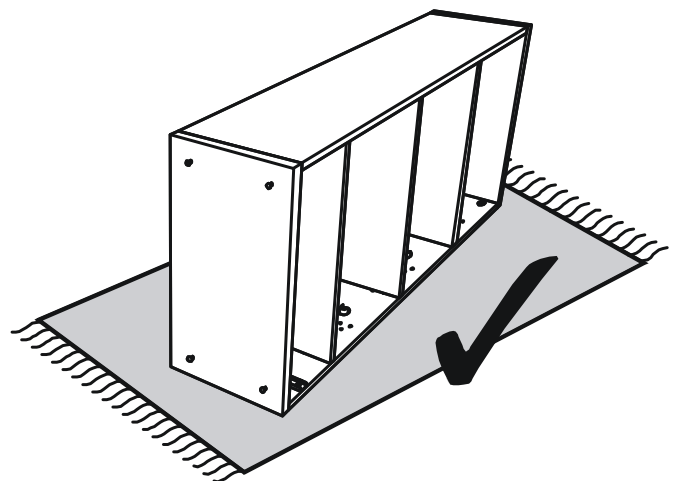
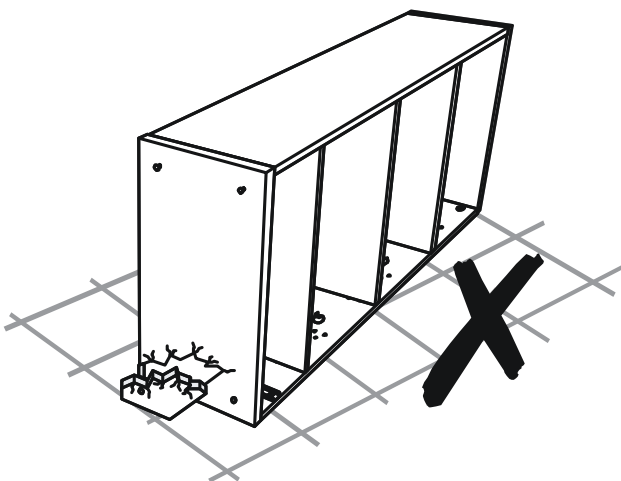
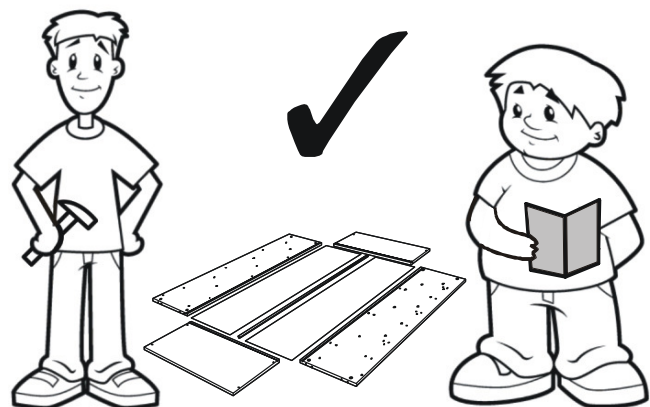
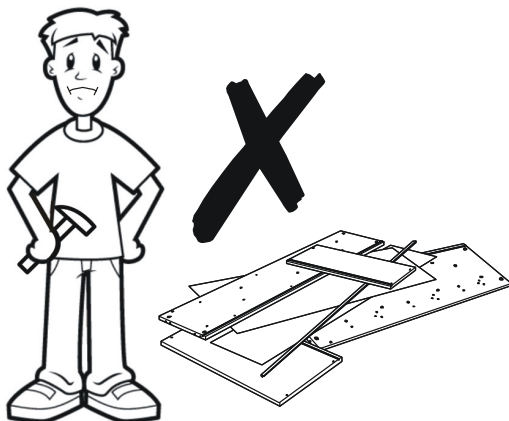
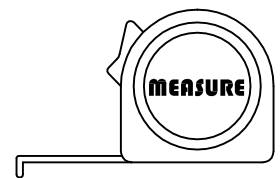
2 People Required



Rubber Hammer



Tape Measure



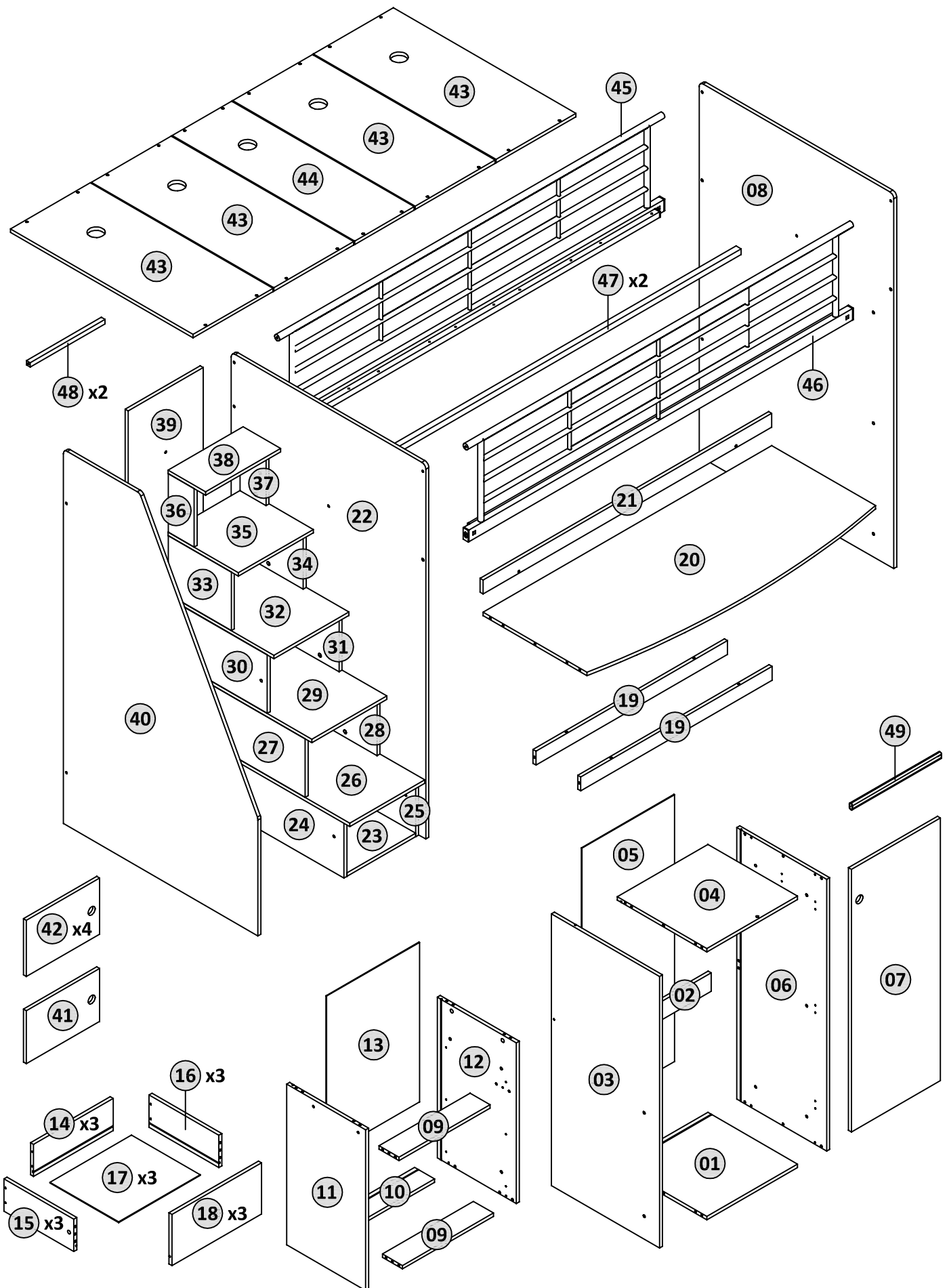
Part List

Model : Dakota

Carton 1 of 4			Carton 3 of 4		
No.	Part Name	Pcs	No.	Part Name	Pcs
08	Right End Panel	1	01	Bottom Panel (Wardrobe)	1
22	Left End Panel	1	02	Back Support Panel (Wardrobe)	1
40	Ladder Left Panel	1	03	Left Panel (Wardrobe)	1
Carton 2 of 4			04	Top Panel (Wardrobe)	1
			06	Right Panel (Wardrobe)	1
05	Back Panel (Wardrobe)	1	19	Desk Bottom Support	2
07	Door Panel (Wardrobe)	1	20	Desk Top Panel	1
09	Centre Panel (Chest Drawers)	2	23	Bottom Panel (Ladder)	1
10	Bottom Panel (Chest Drawers)	1	24	Left Panel (Ladder)	1
11	Left Panel (Chest Drawers)	1	30	Left Panel (Ladder)	1
12	Right Panel (Chest Drawers)	1	31	Right Panel (Ladder)	1
13	Back Panel (Chest Drawers)	1	32	3rd Ladder Step	1
17	Bottom Panel (Drawers)	3	33	Left Panel (Ladder)	1
18	Front Panel (Drawers)	3	34	Right Panel (Ladder)	1
21	Desk Back Panel	1	36	Left Panel (Ladder)	1
39	Ladder Back Panel	1	37	Right Panel (Ladder)	1
45	Back Guardrail	1	38	5th Ladder Step	1
46	Front Guardrail	1	* 14" Drawer Slide (3 sets)		
47	Support Rail	2	Carton 4 of 4		
48	Ladder Support Rail	2			
49	Hanging Rail	1	14	Back Panel (Drawers)	3
			15	Left Panel (Drawers)	3
			16	Right Panel (Drawers)	3
			25	Right Panel (Ladder)	1
			26	1st Ladder Step	1
			27	Left Panel (Ladder)	1
			28	Right Panel (Ladder)	1
			29	2nd Ladder Step	1
			35	4th Ladder Step	1
			41	Door Panel (Ladder)	1
			42	Door Panel (Ladder)	4
			43	Base Panel	4
			44	Base Panel	1
			Assembly Instructions + Fitting List		













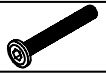




Part List

Model : Dakota



Fitting List

Model : Dakota

No.	Part Name		Qty
A	Cam		59
B	Cam Stud		59
C	M8 x 25mm Dowel		109
D	M6 x 40mm Unitar Screw		8
E	38mm Chipboard Screw		12
F	14mm Chipboard Screw		102
G	14" Drawer Slide		3 set
H	Hinges (7/8)		3 set
J	Hinges (5/8)		10 set
K	Door Stopper		1
L	Hanging Rail Holder		2
M	PVC L Bracket		4
N	PVC Handle		9
P	M8 Square Nut		4
Q	M8 x 60mm Allen Bolt		4
R	M6 x 40mm Allen Bolt		12
S	M6 x 25mm Allen Bolt		37
T	M6 Allen Wrench		1
U	Felt Pads (45 x 14mm)		20
V	M8 Allen Wrench		1

Caution

There are many small components used in the construction of this unit. These loose items should be kept away from young children whilst assembling your unit. As an extra precaution, screw cover caps should be permanently fixed in position. (Where applicable)

USEFUL HINTS & TIPS

Two people will be required to assemble this unit

Please keep this assembly instruction for future reference

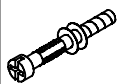
Guide To Assembly

Model : Dakota

1



A x 8



B x 8



C x 16



F x 4



K x 1



L x 2

WHEN FITTING CAM STUD

ENSURE THE CAM STUD IS FULLY TIGHTEN IN



CORRECT

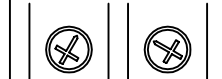
WRONG

WHEN FITTING CAMS

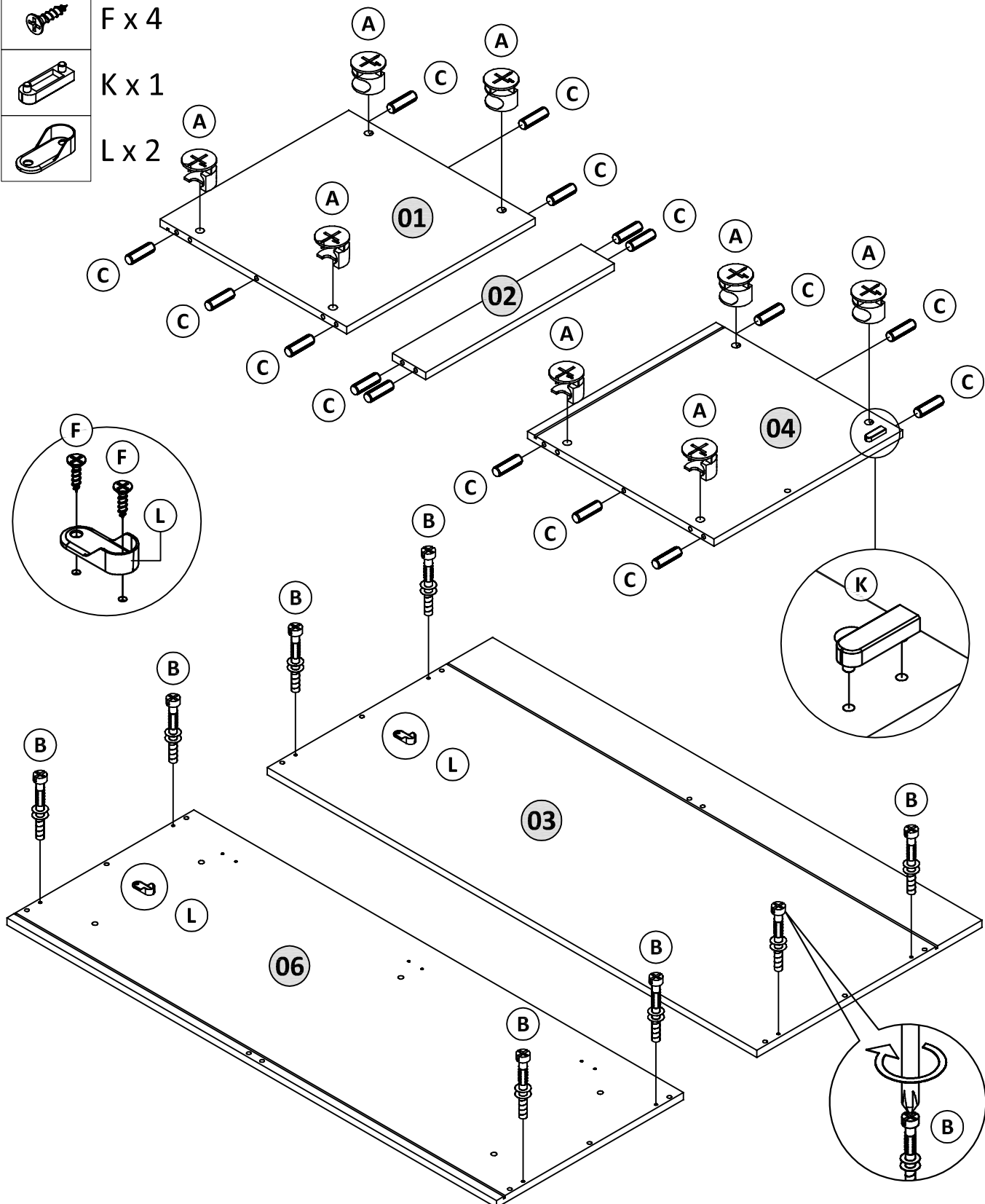
ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING BOLT
TURN CLOCKWISE UNTIL SECURE



CORRECT



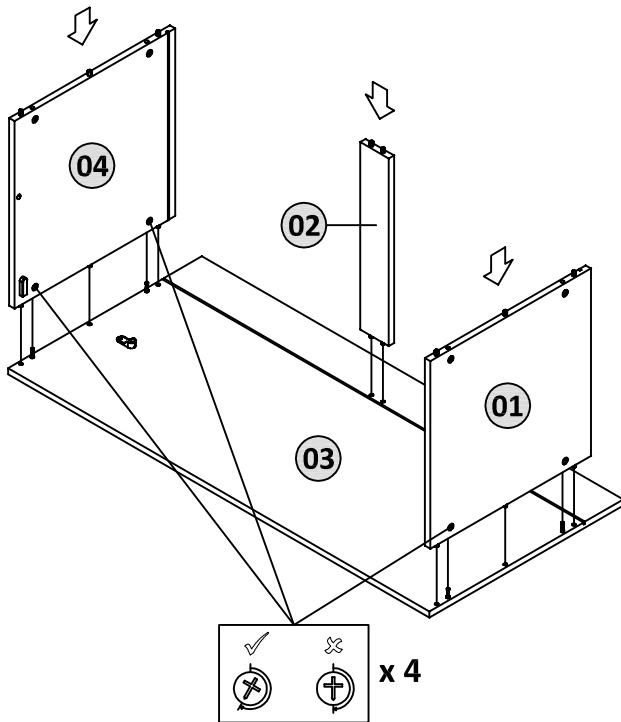
WRONG



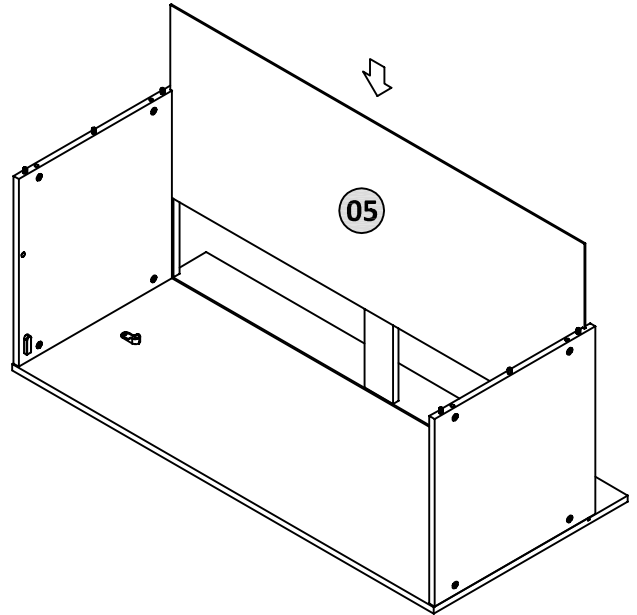
Guide To Assembly

Model : Dakota

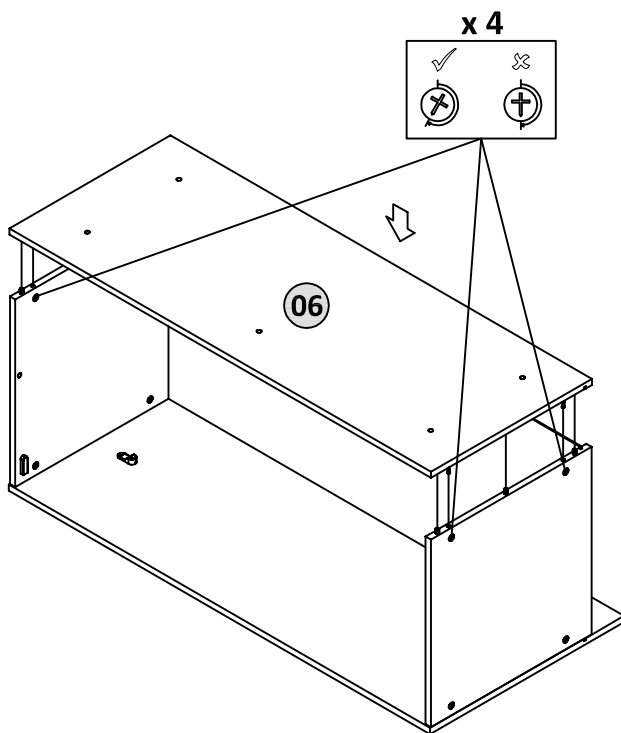
2



3



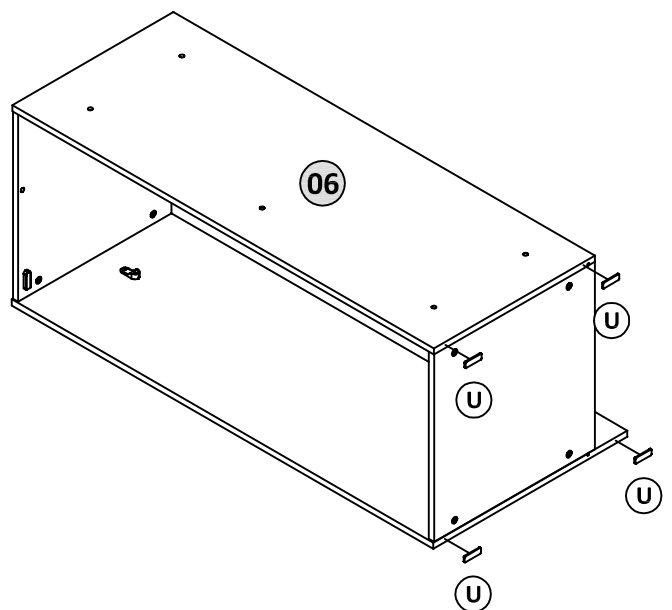
4



5



U x 4



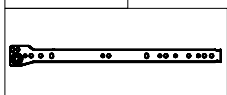
Guide To Assembly

Model : Dakota

6

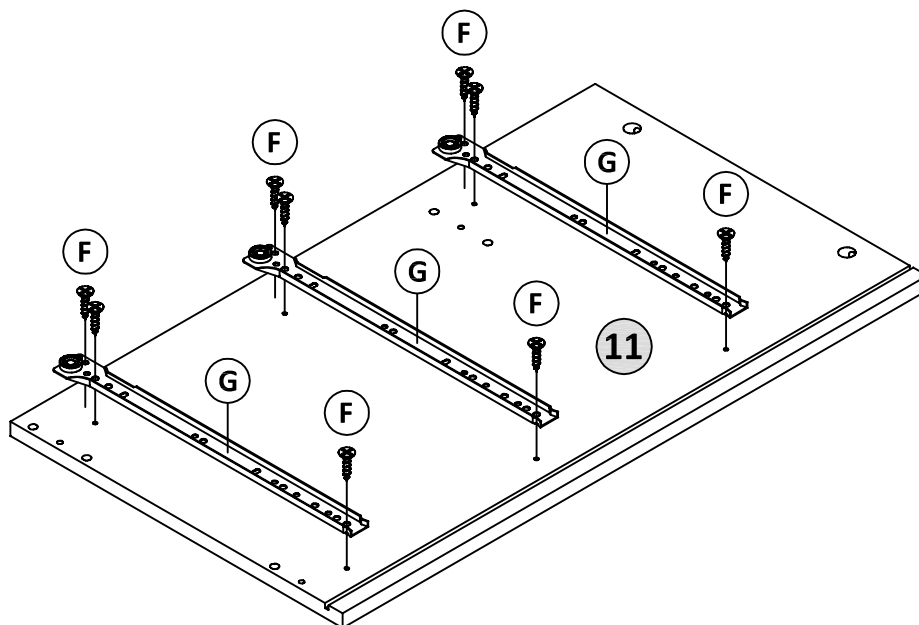
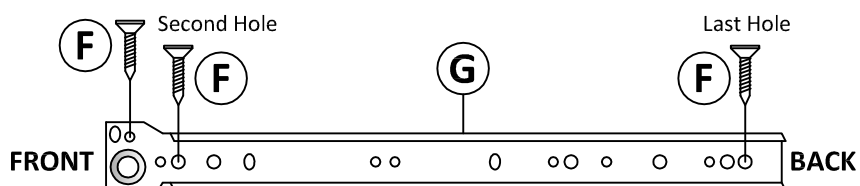


F x 9

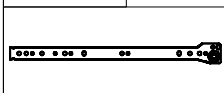


G x 3

To Assembly the Drawer Slide, Please Follow Step as Below

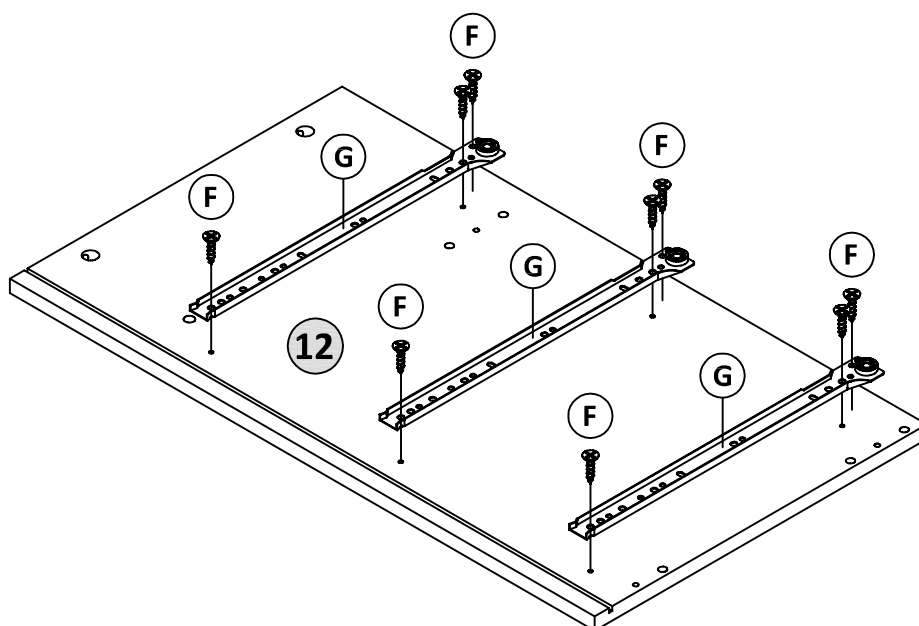
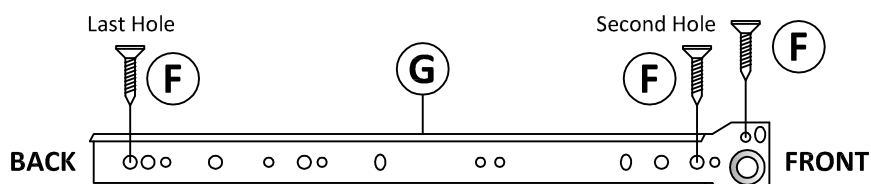


F x 9



G x 3

To Assembly the Drawer Slide, Please Follow Step as Below



Guide To Assembly

Model : Dakota

7



A x 10



B x 6



C x 14

WHEN FITTING CAM STUD

ENSURE THE CAM STUD IS FULLY TIGHTEN IN



CORRECT

WRONG

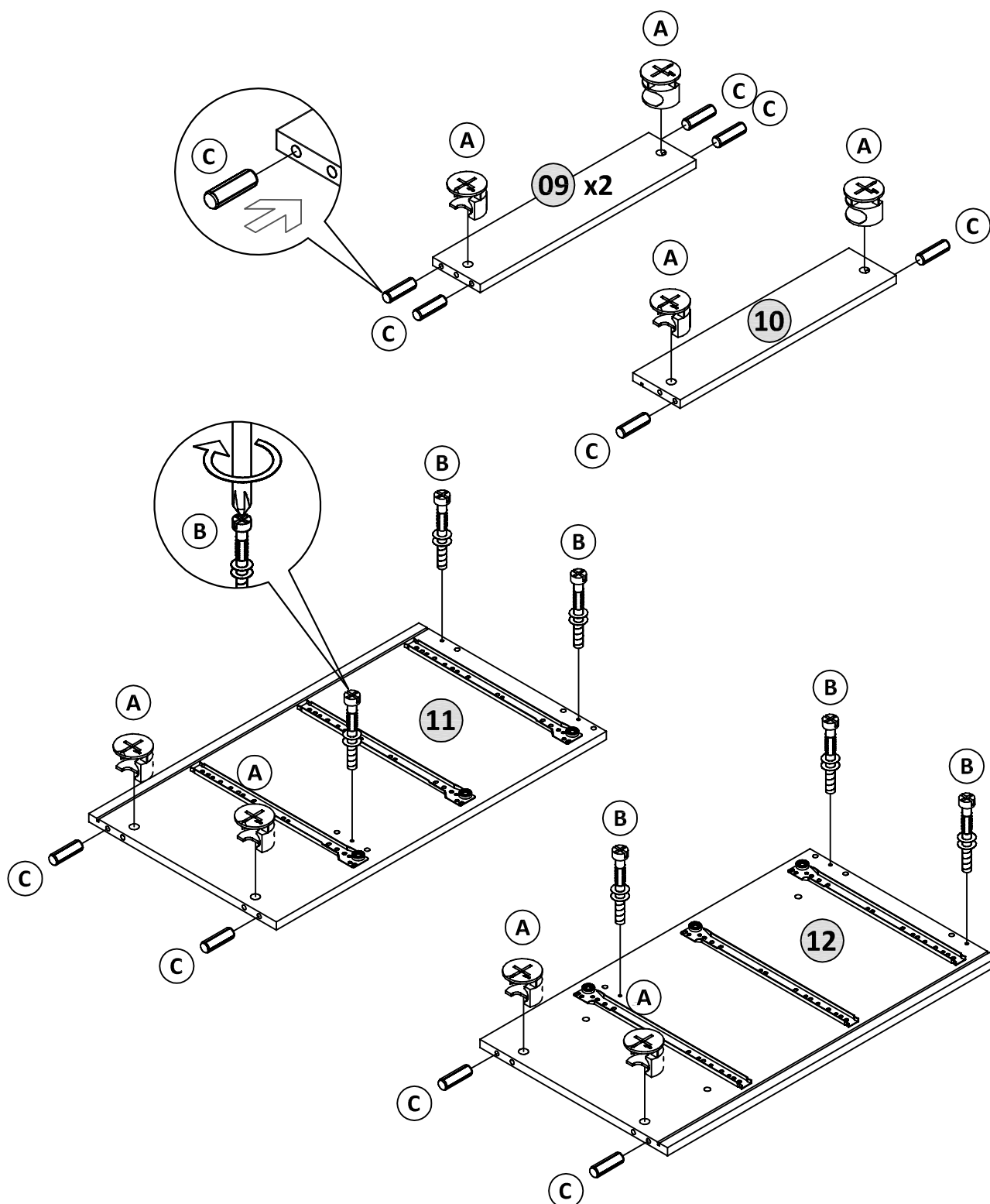
WHEN FITTING CAMS

ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING BOLT
TURN CLOCKWISE UNTIL SECURE



CORRECT

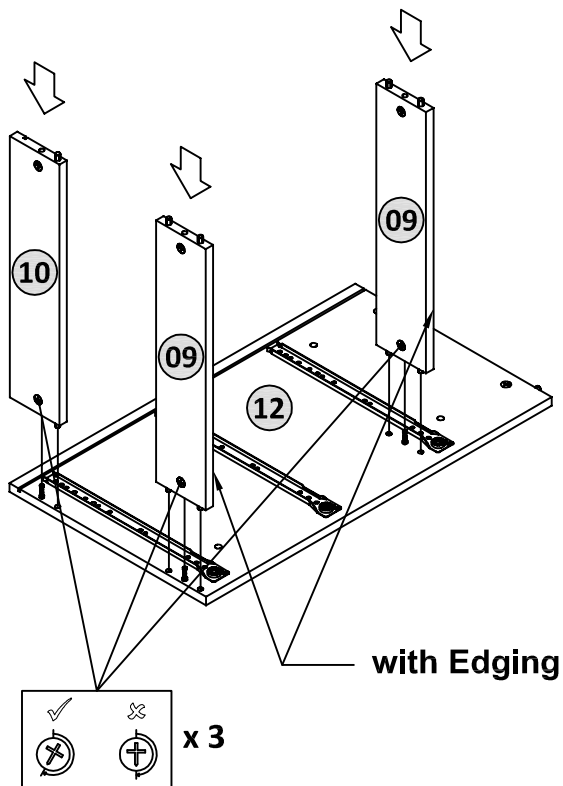
WRONG



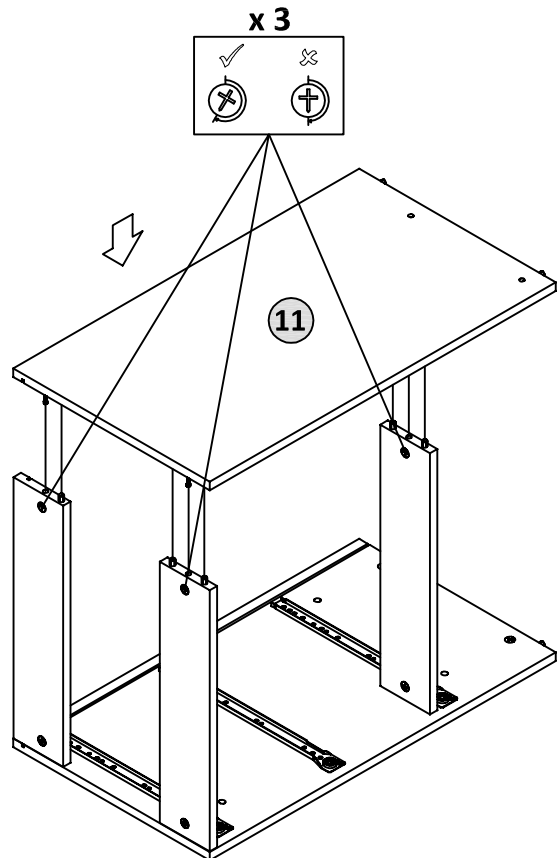
Guide To Assembly

Model : Dakota

8



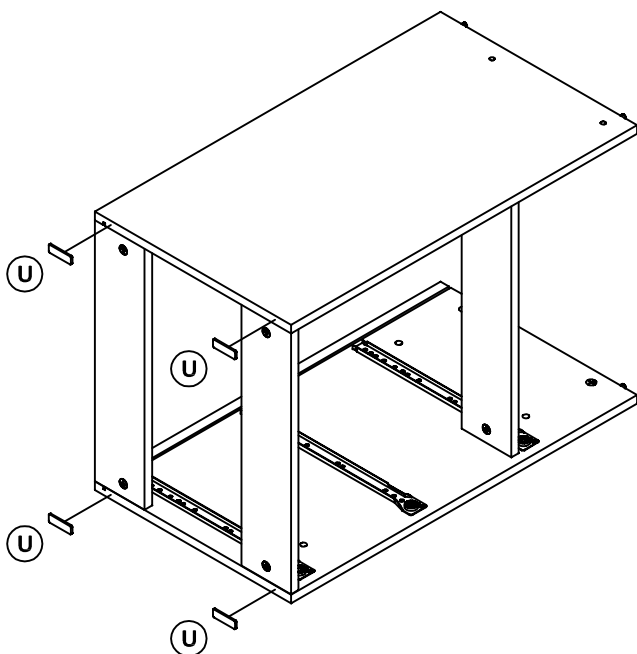
9



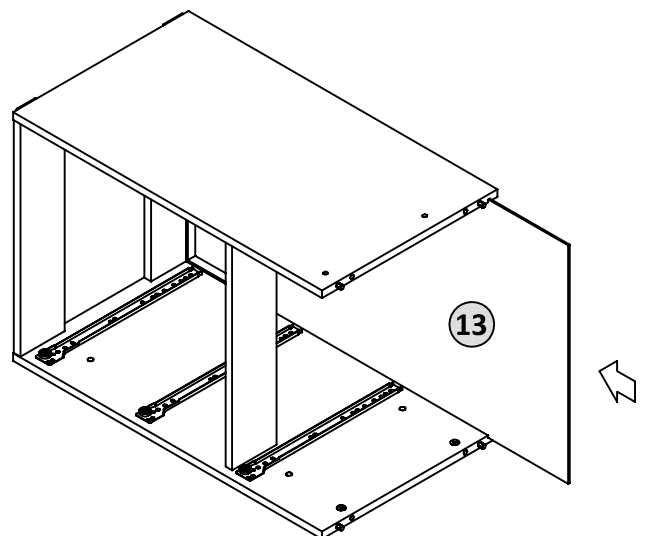
10



U x 4



11



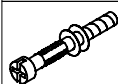
Guide To Assembly

Model : Dakota

12



A x 3



B x 6



C x 11



U x 2

WHEN FITTING CAM STUD

ENSURE THE CAM STUD IS FULLY TIGHTEN IN



CORRECT

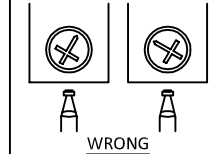
WRONG

WHEN FITTING CAMS

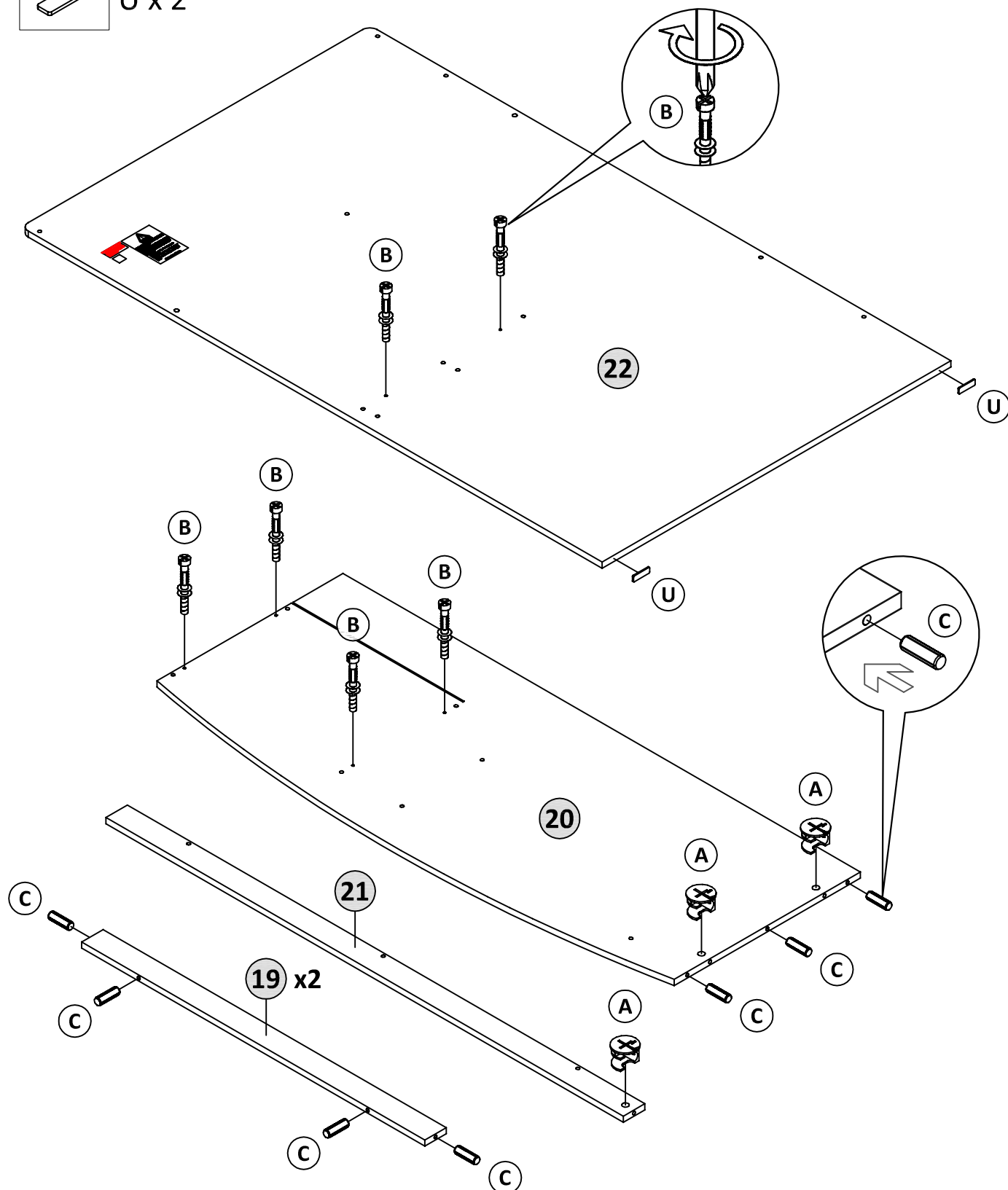
ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING BOLT
TURN CLOCKWISE UNTIL SECURE



CORRECT



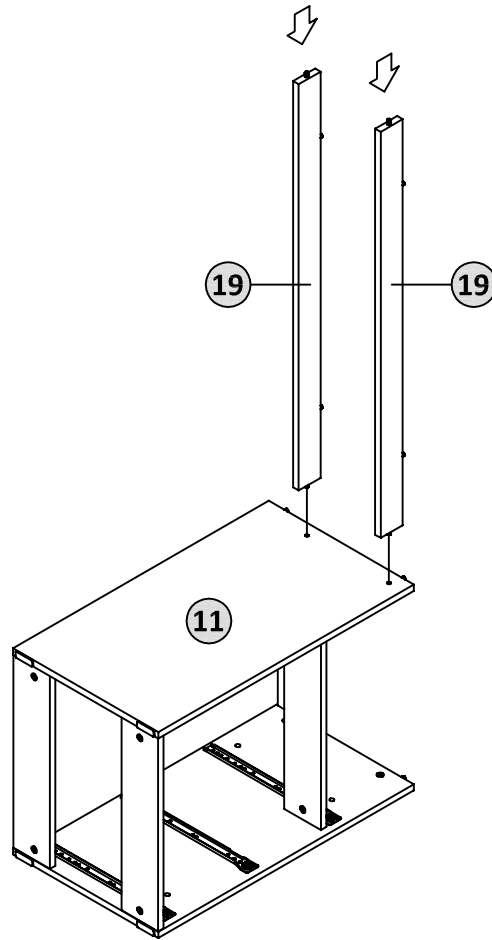
WRONG



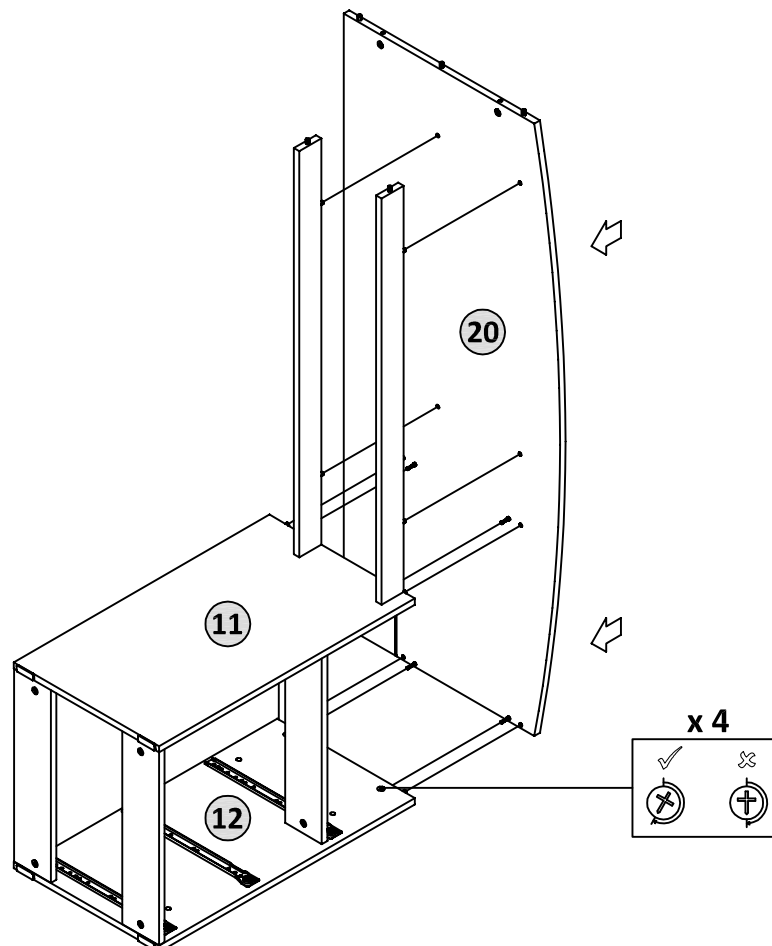
Guide To Assembly

Model : Dakota

13



14



Guide To Assembly

Model : Dakota

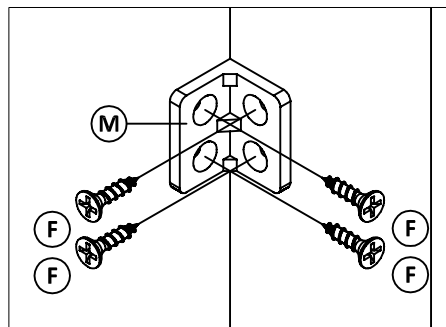
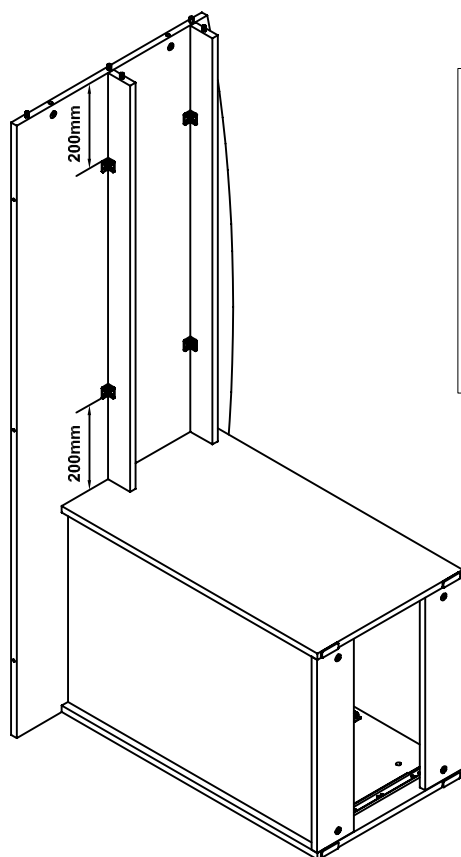
15



F x 16



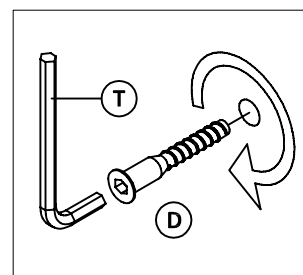
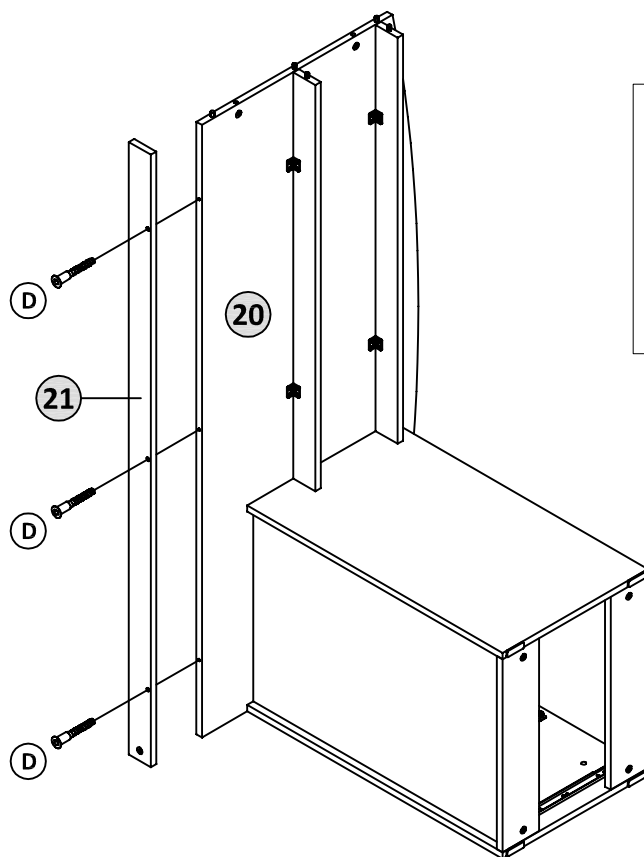
M x 4



16



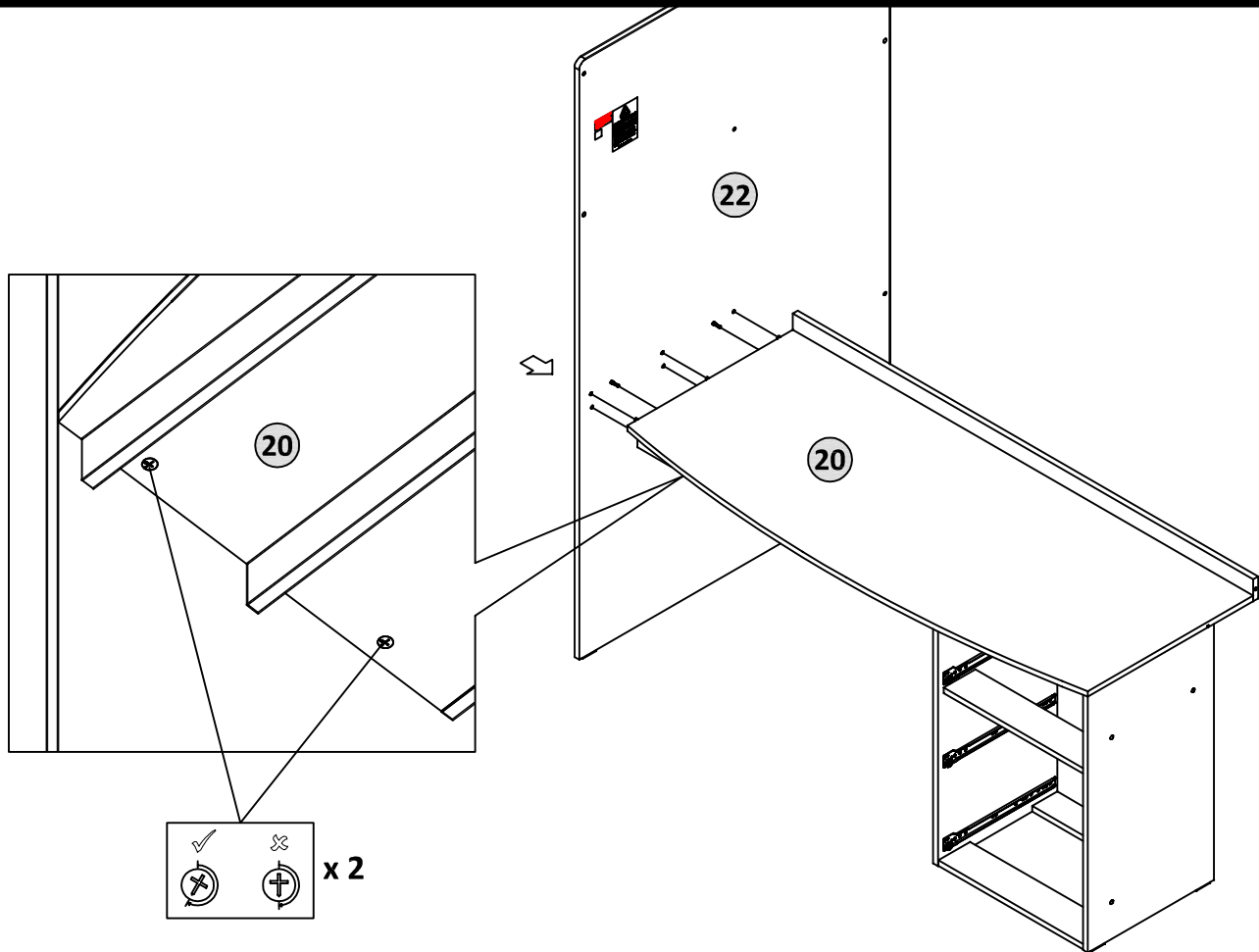
D x 3



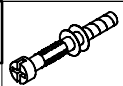
Guide To Assembly

Model : Dakota

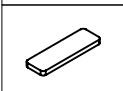
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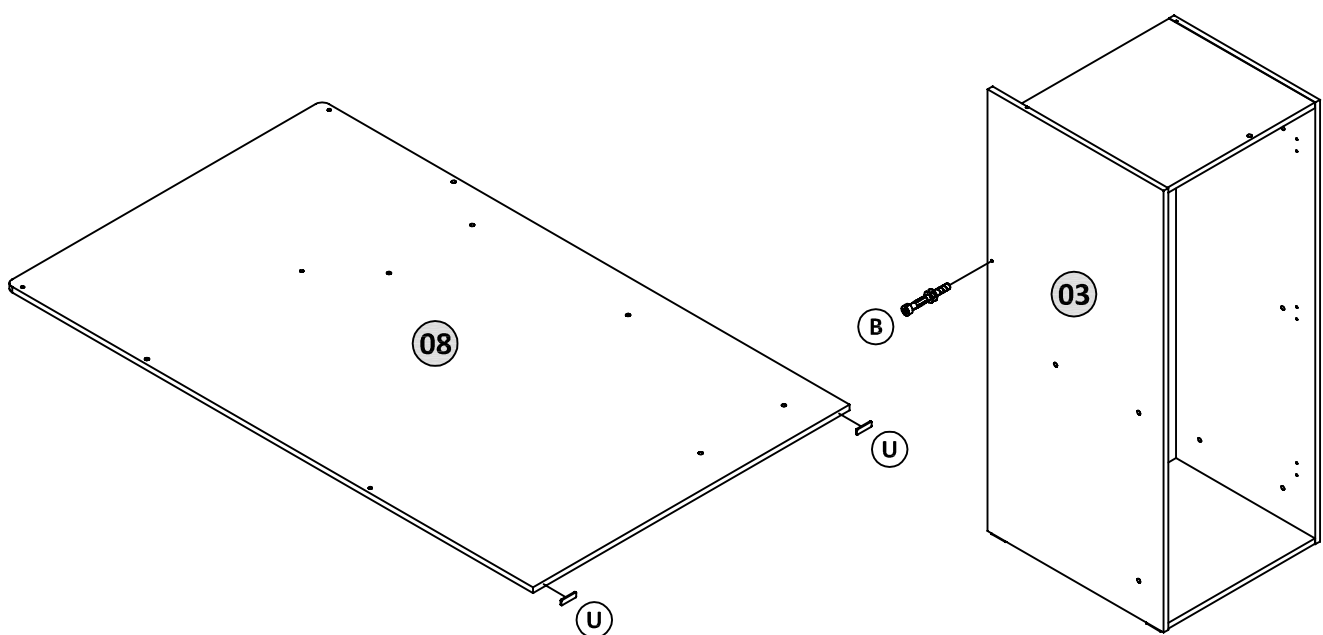
18



B x 1



U x 2



Guide To Assembly

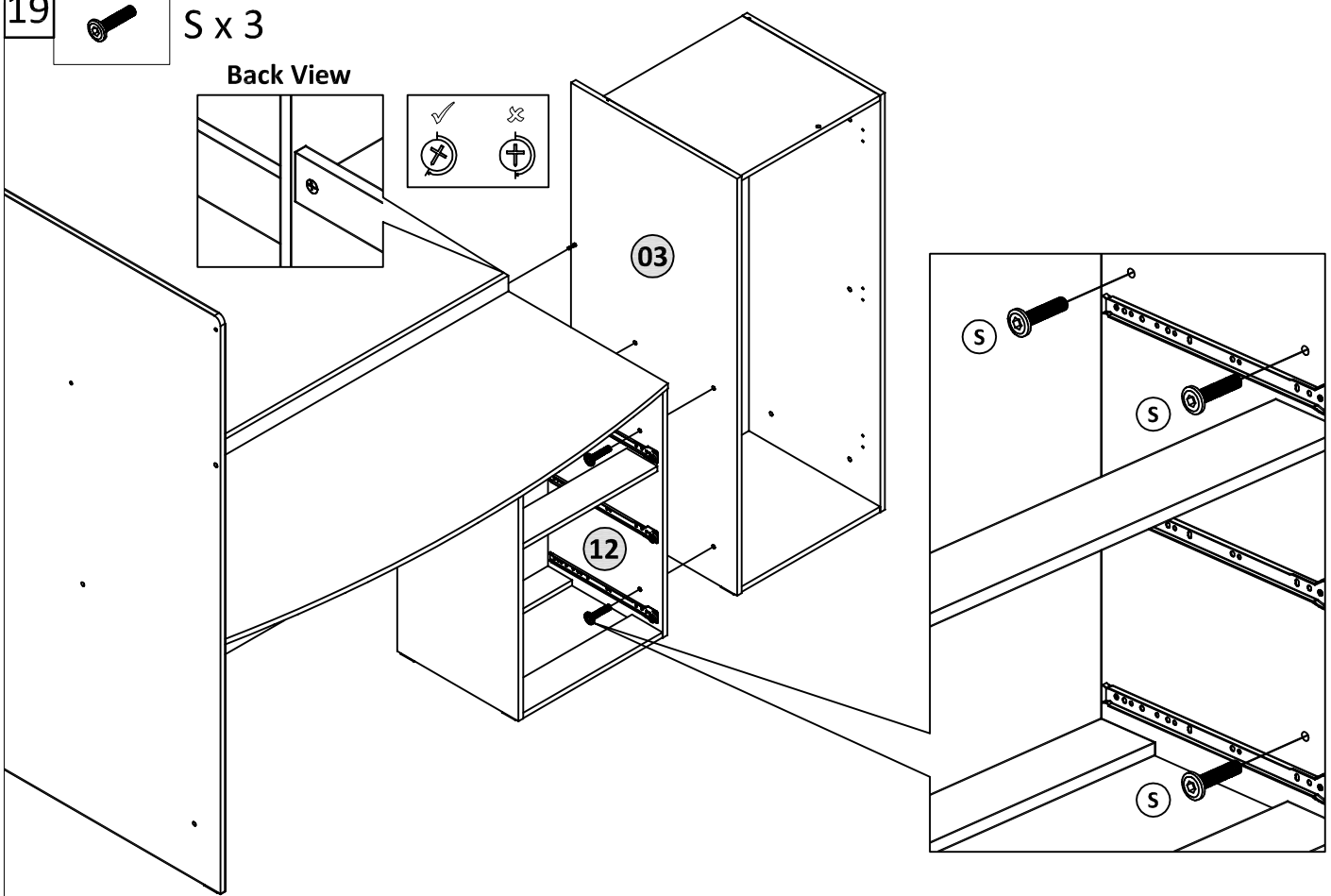
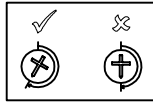
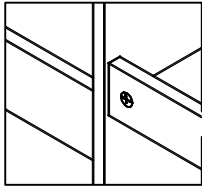
Model : Dakota

19



S x 3

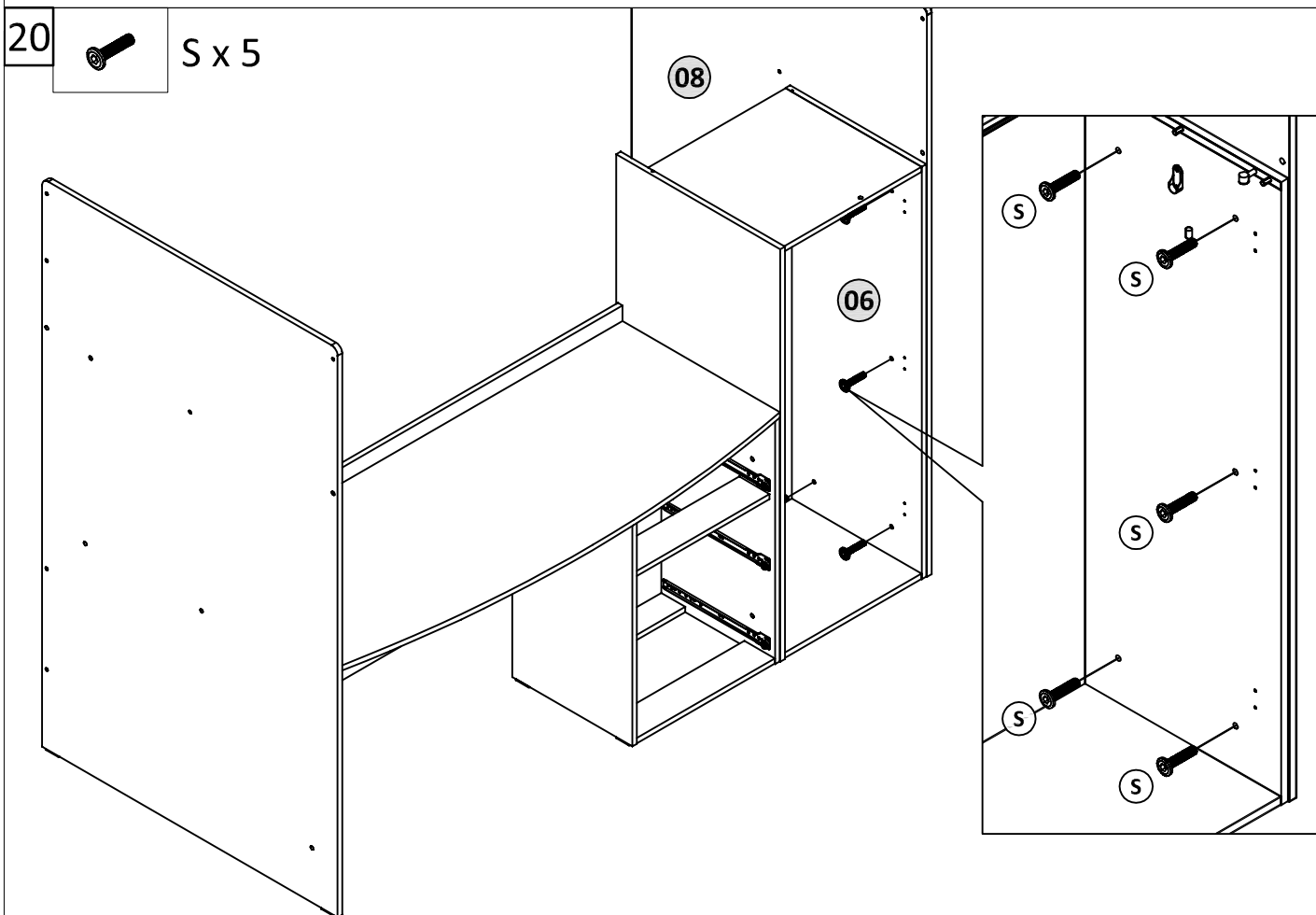
Back View



20



S x 5



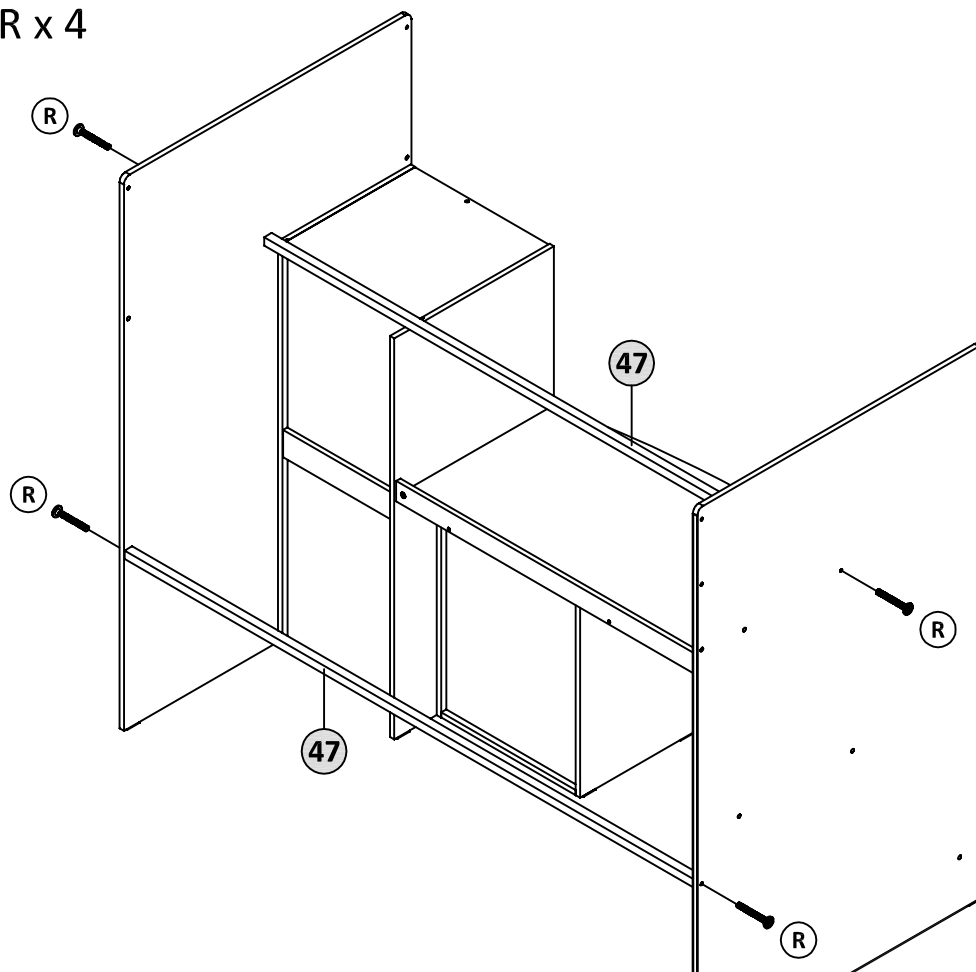
Guide To Assembly

Model : Dakota

21



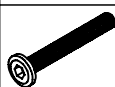
R x 4



22



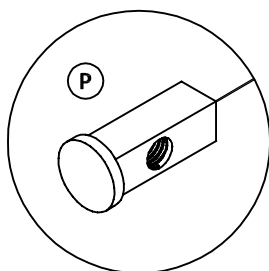
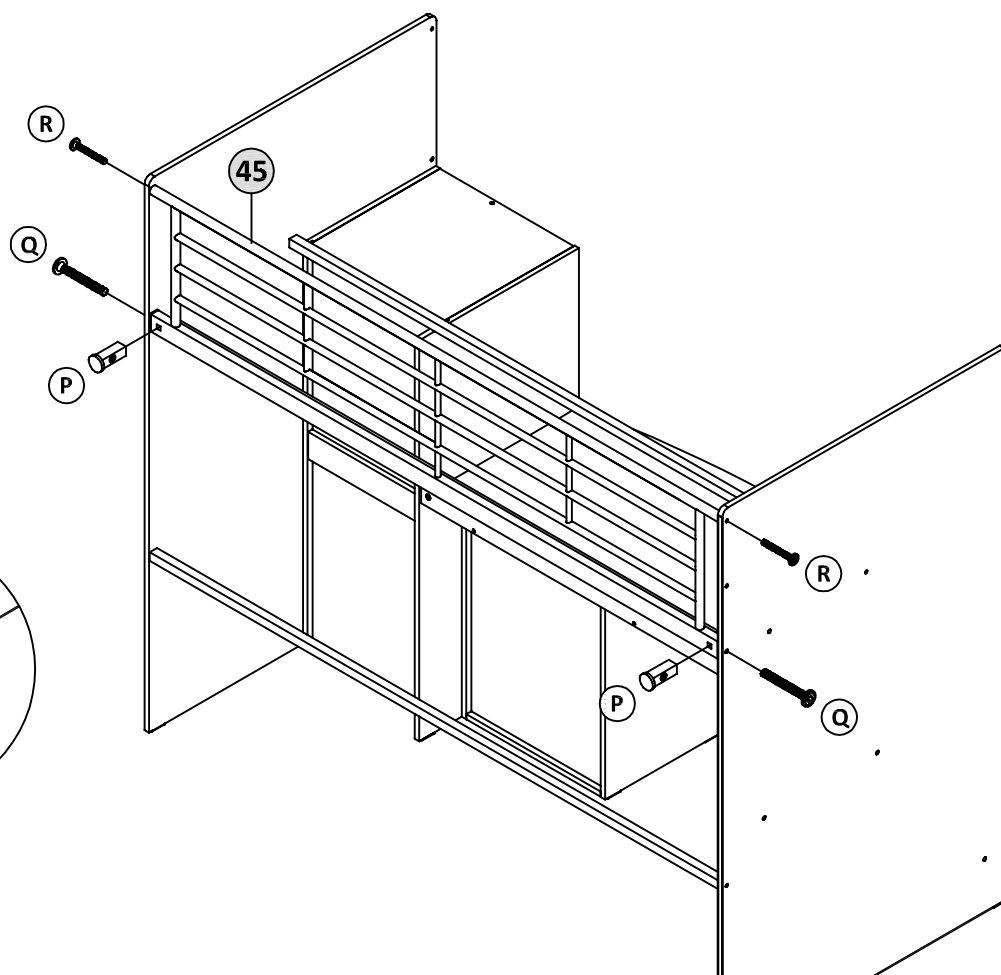
P x 2



Q x 2



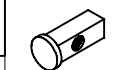
R x 2



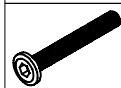
Guide To Assembly

Model : Dakota

23



P x 2



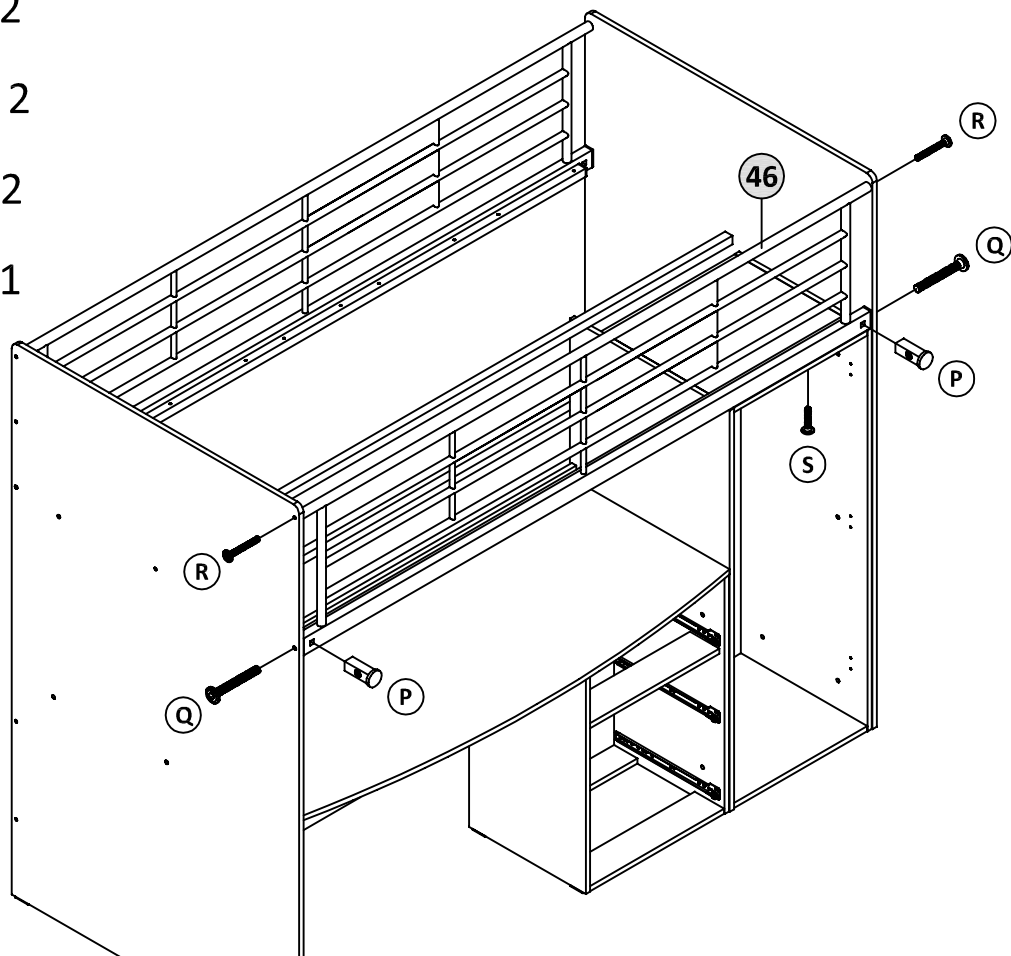
Q x 2



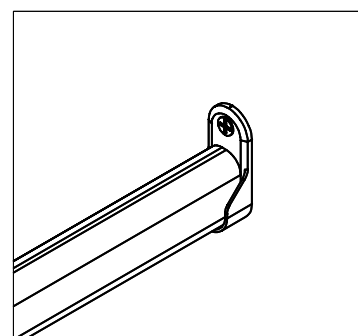
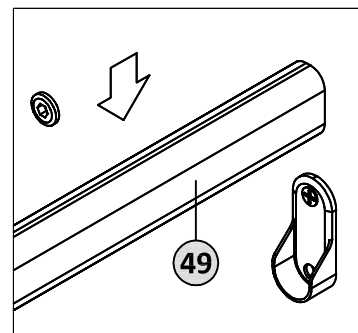
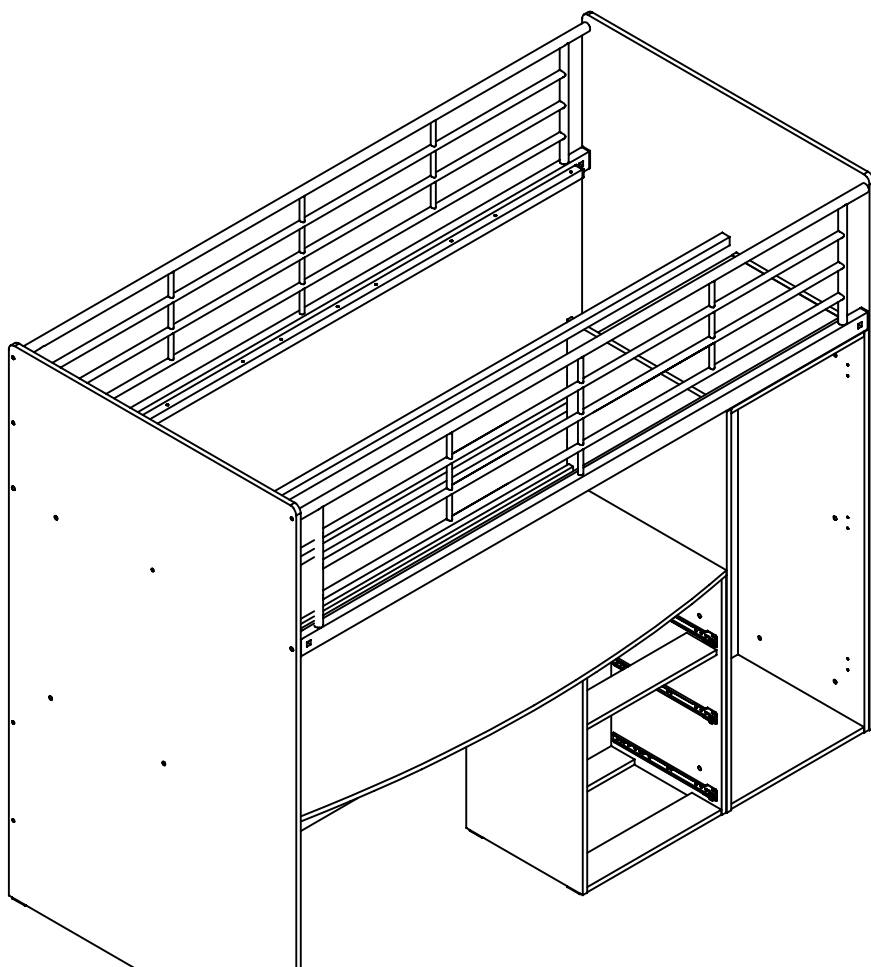
R x 2



S x 1



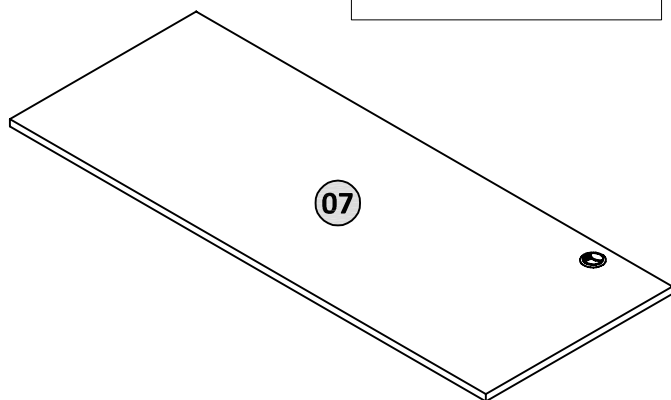
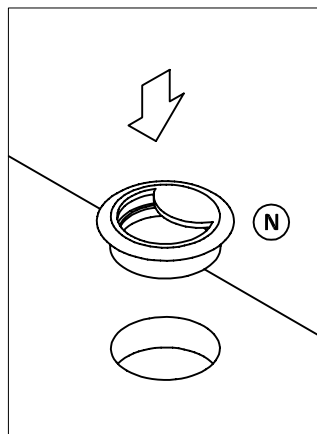
24





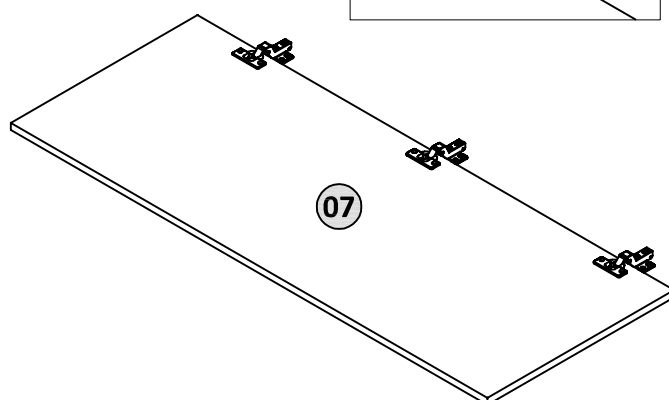
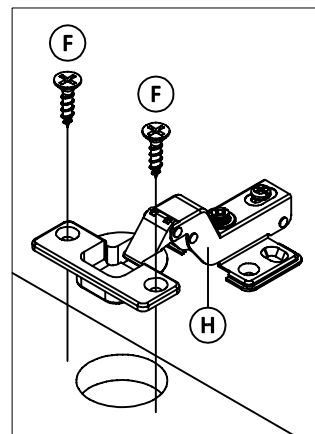
Guide To Assembly


Model : Dakota

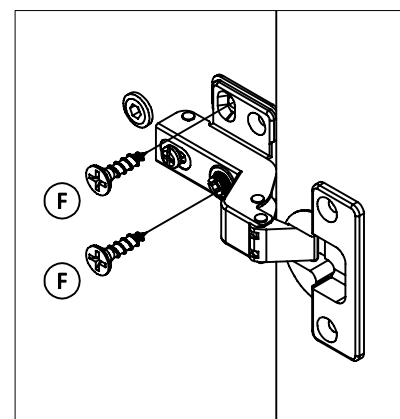
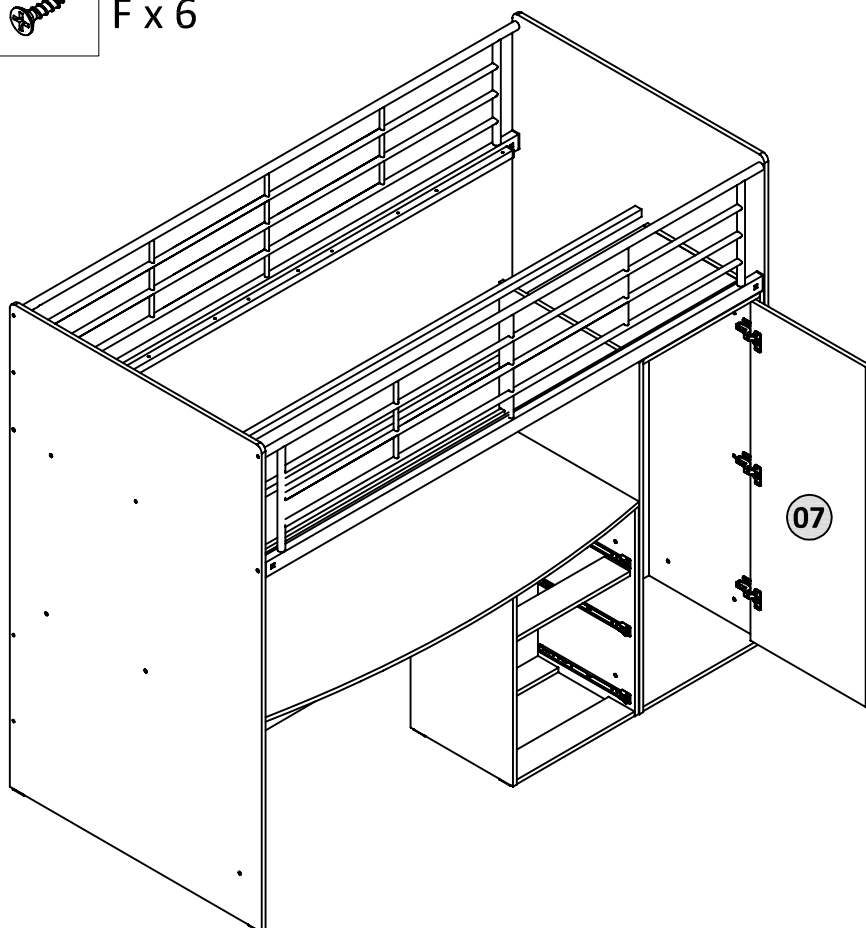
25  N x 1



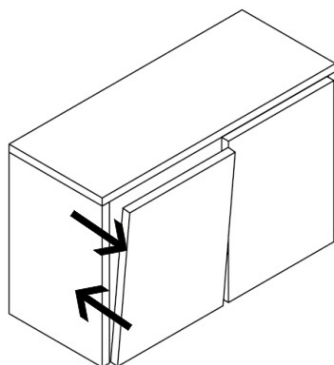
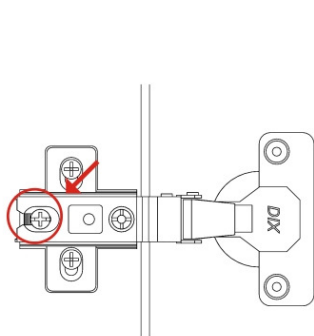
26  F x 6
 H x 3



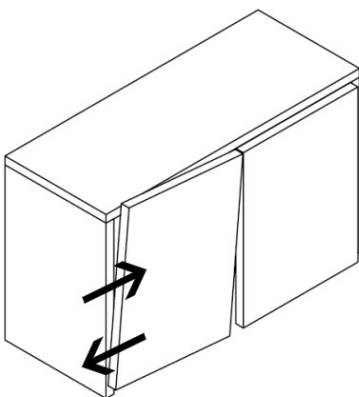
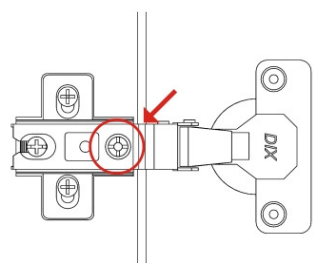
27  F x 6



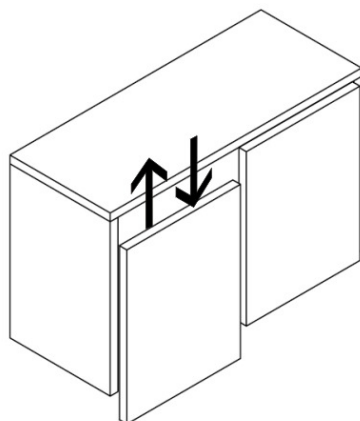
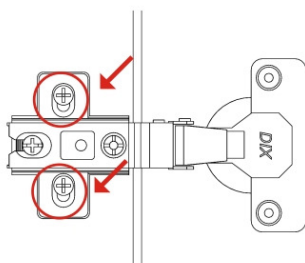
Adjusting Possibilities



Depth Adjustment
after loosening the hinge
arm mounting screw



Lateral Adjustment
by adjusting screw



Vertical Adjustment
via mounting plate (via
slots or, if in two pieces,
via screw)

Guide To Assembly

Model : Dakota

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A x 6



B x 6



C x 12



N x 3

WHEN FITTING CAM STUD
ENSURE THE CAM STUD IS FULLY TIGHTEN IN



CORRECT

WRONG

WHEN FITTING CAMS

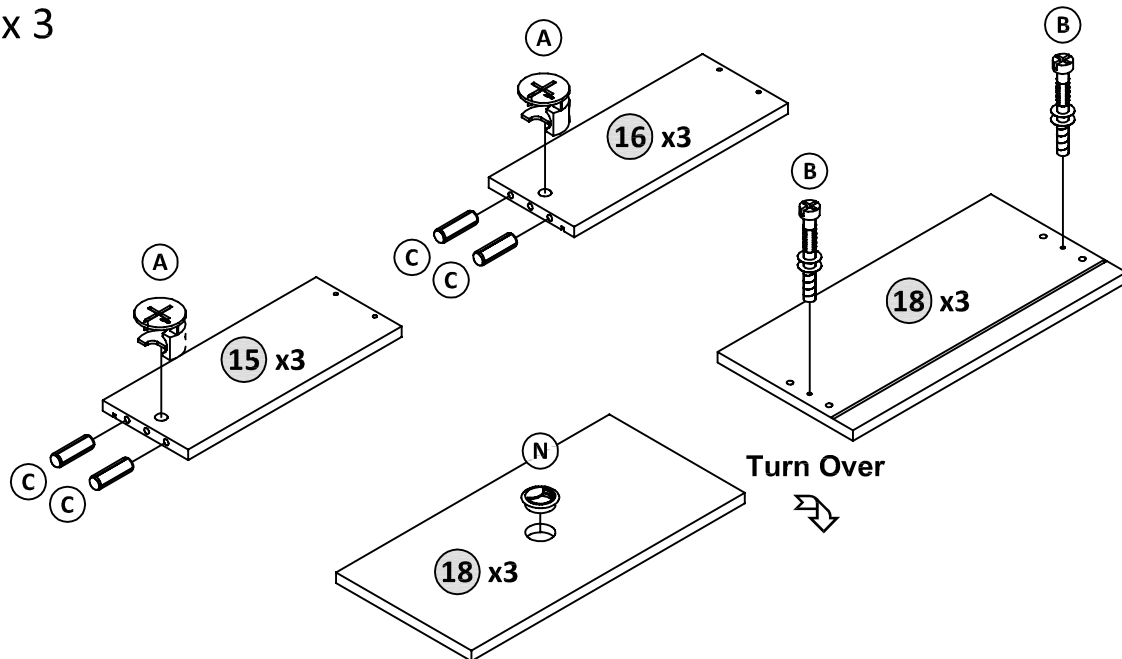
ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING BOLT
TURN CLOCKWISE UNTIL SECURE



CORRECT



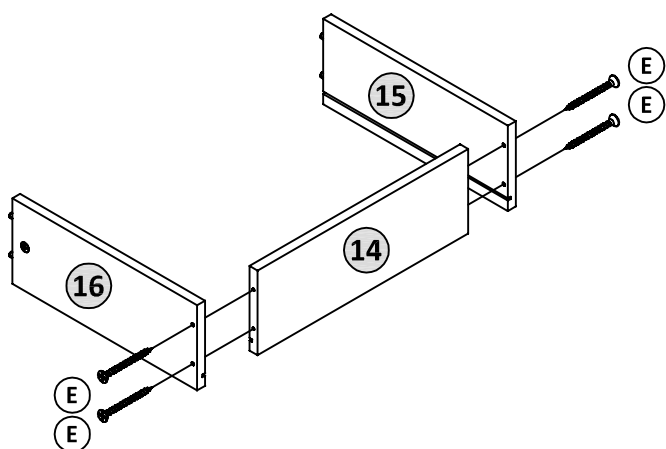
WRONG



29

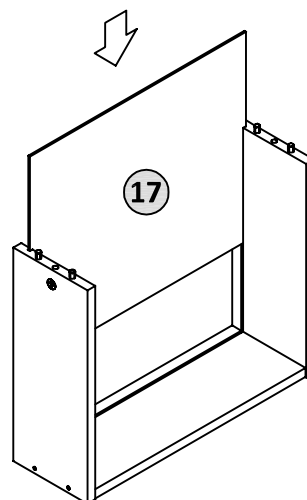


E x 12



x 3

30

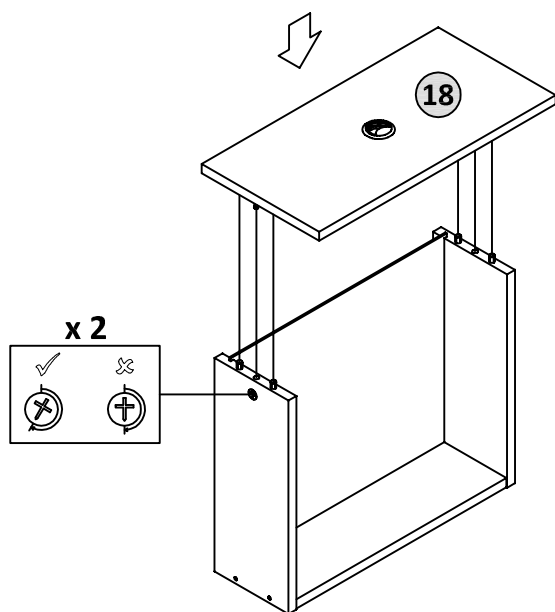


x 3

Guide To Assembly

Model : Dakota

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x 3

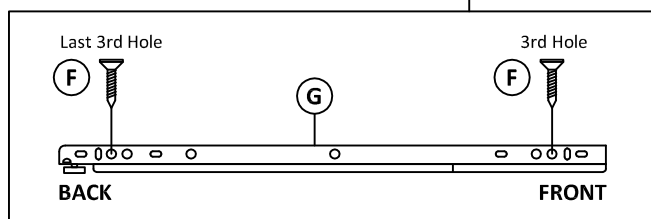
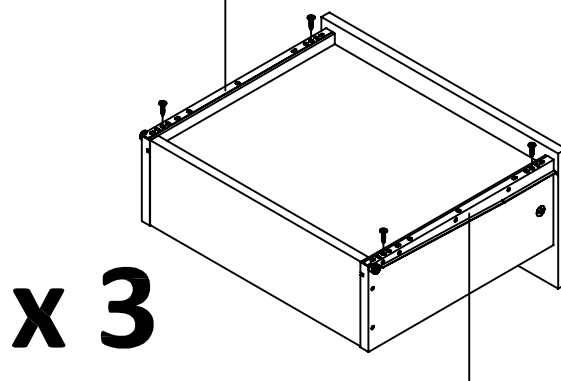
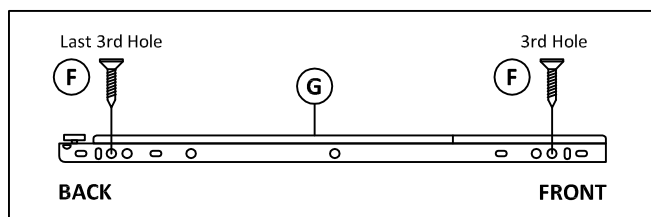
32



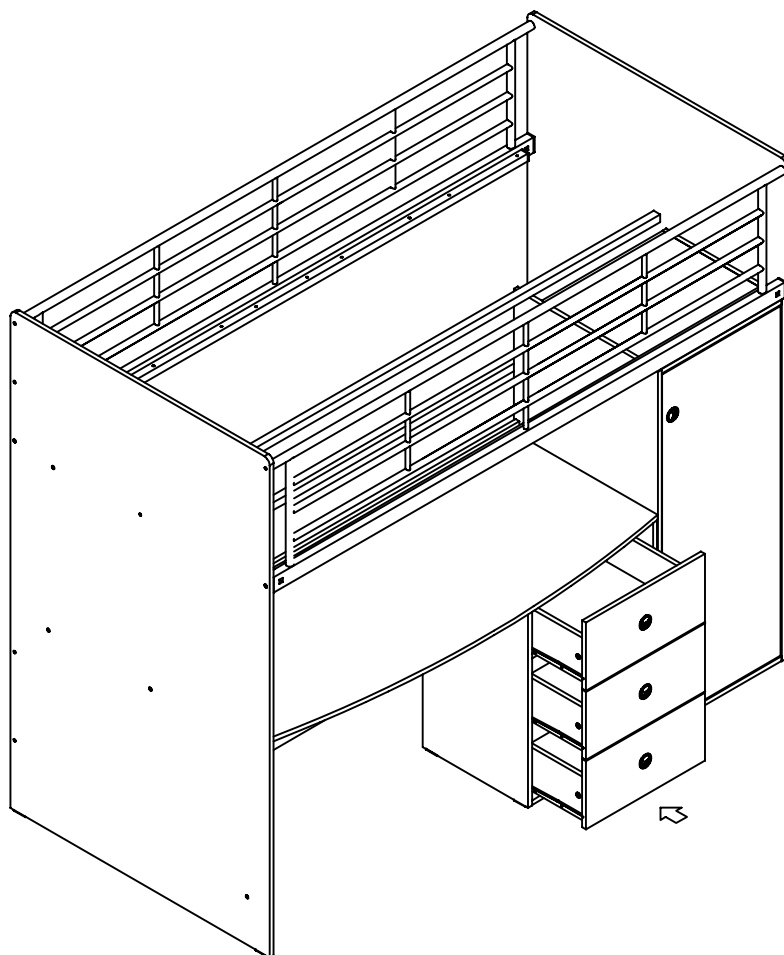
F x 12



G x 3



33



Guide To Assembly

Model : Dakota

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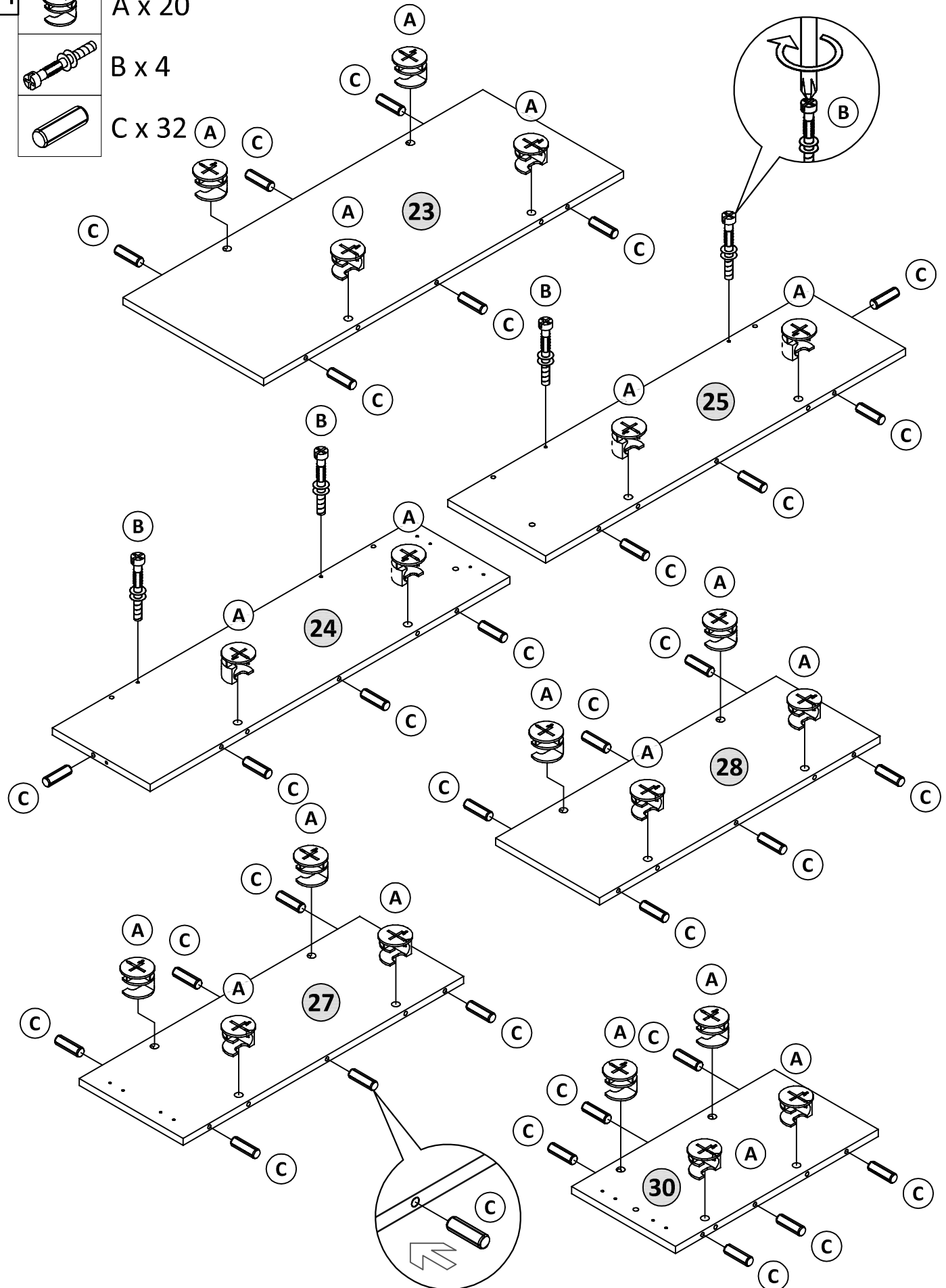
A x 20



B x 4



C x 32



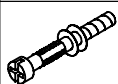
Guide To Assembly

Model : Dakota

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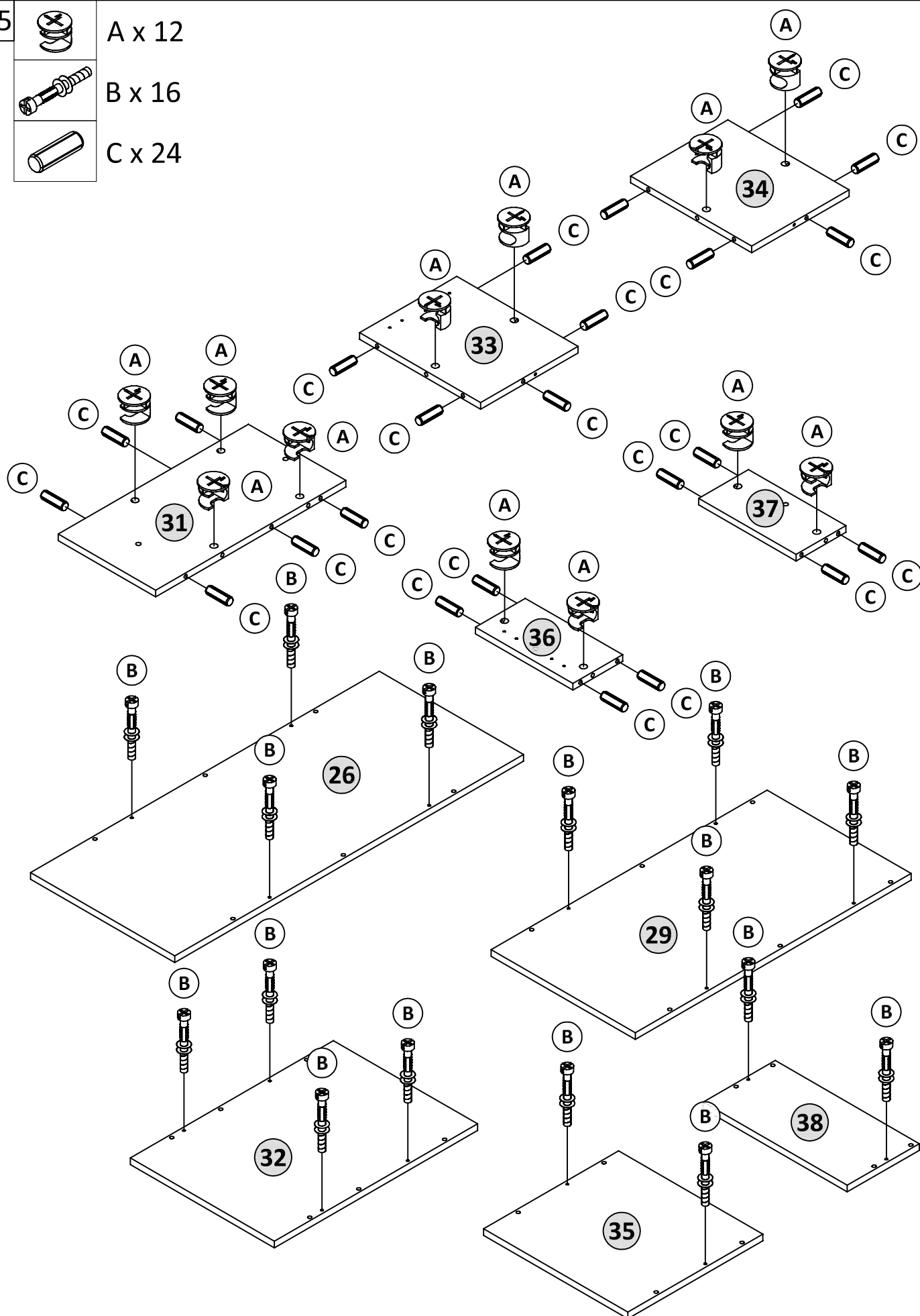
A x 12



B x 16



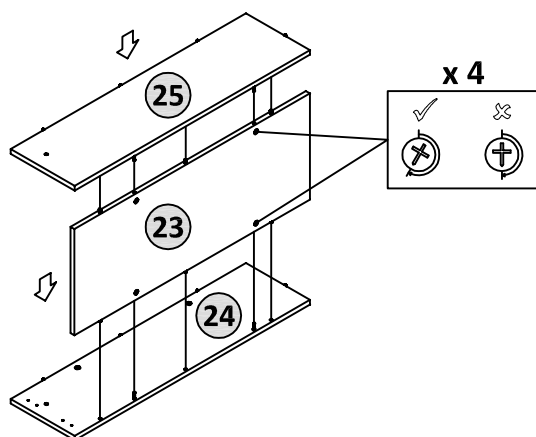
C x 24



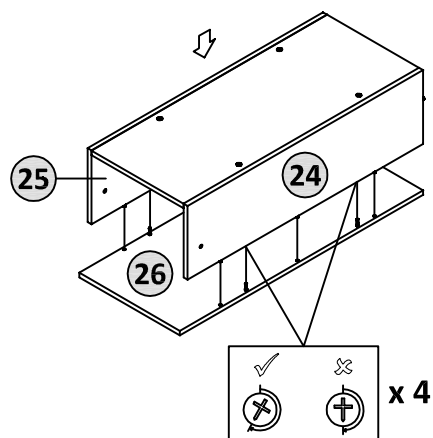
Guide To Assembly

Model : Dakota

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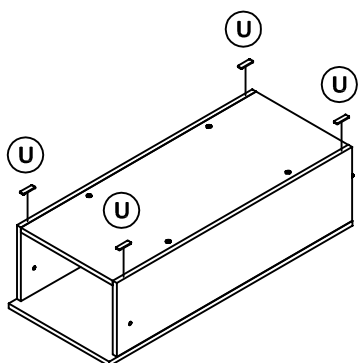
37



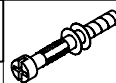
38



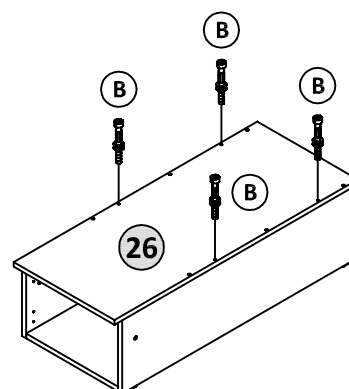
U x 4



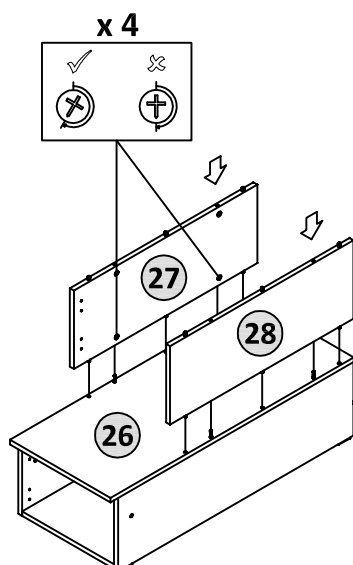
39



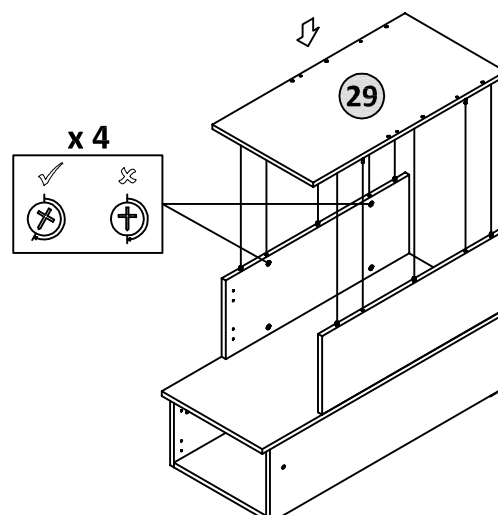
B x 4



40



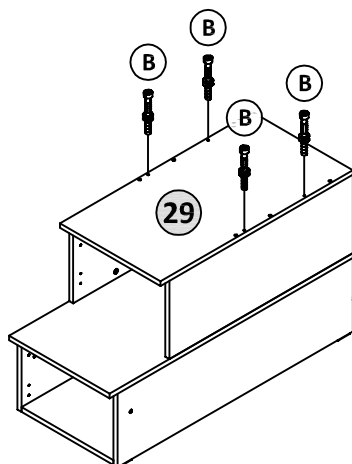
41



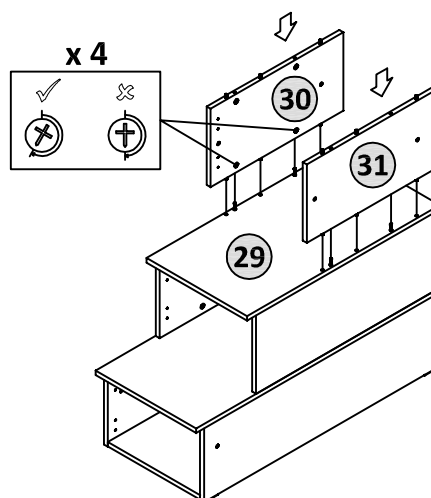
Guide To Assembly

Model : Dakota

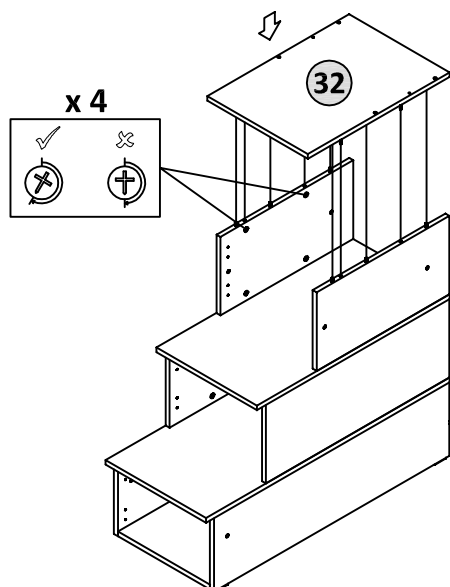
42  B x 4




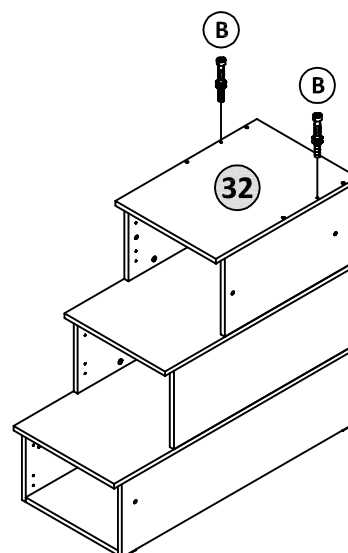
43



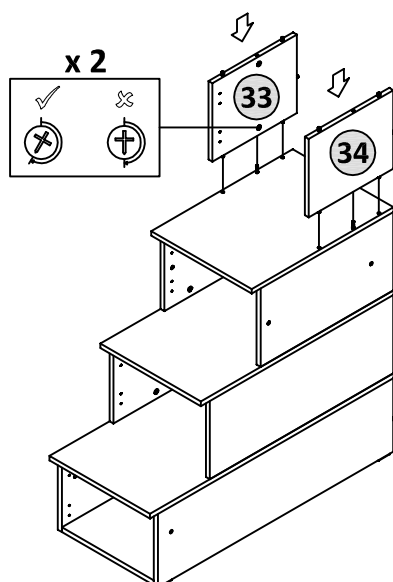
44



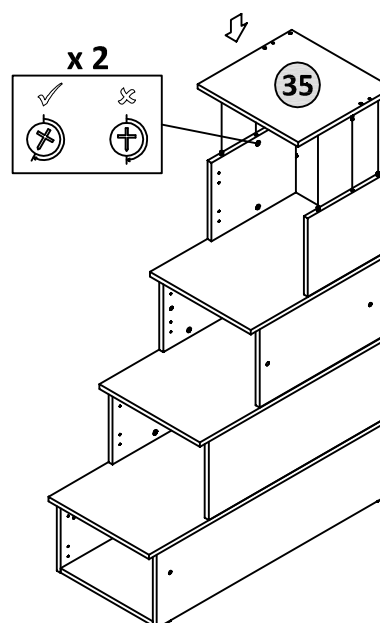
45  B x 2



46



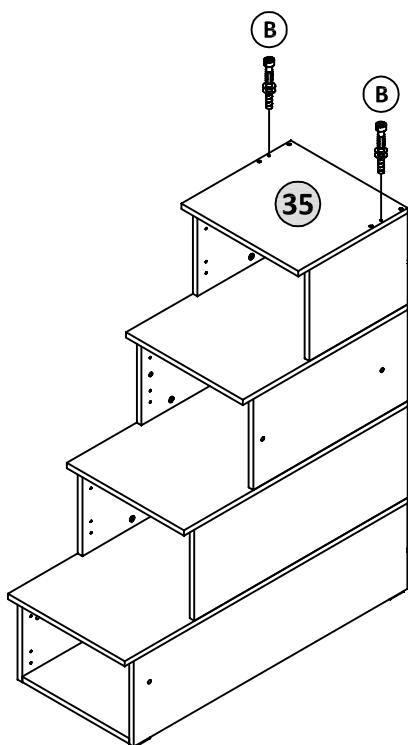
47



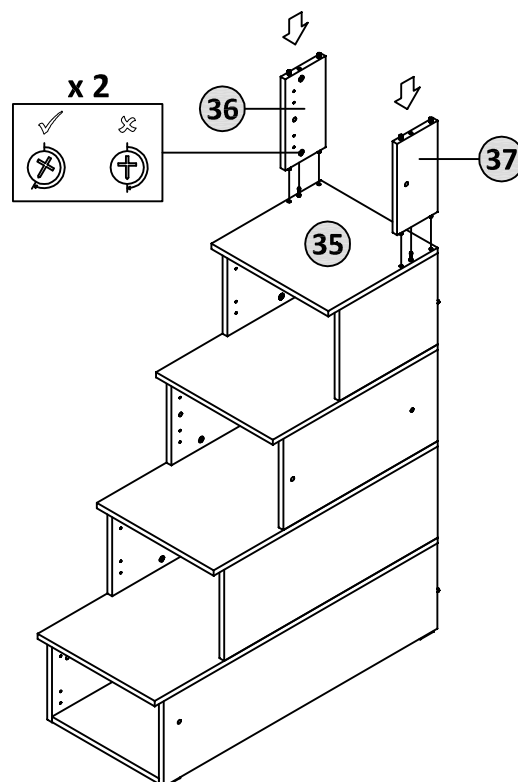
Guide To Assembly

Model : Dakota

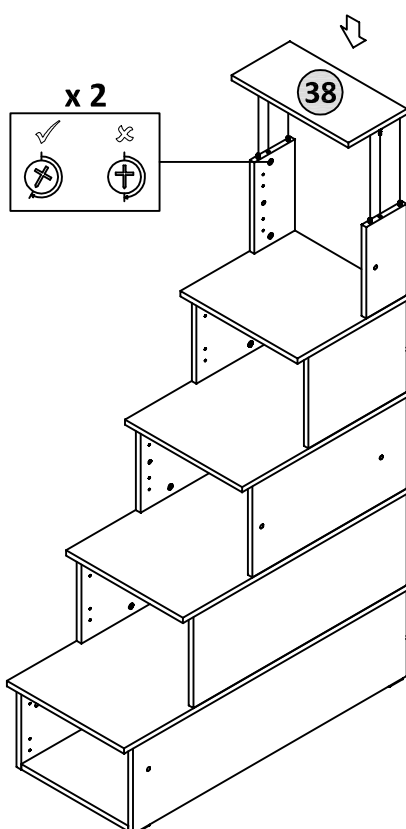
48  B x 2




49

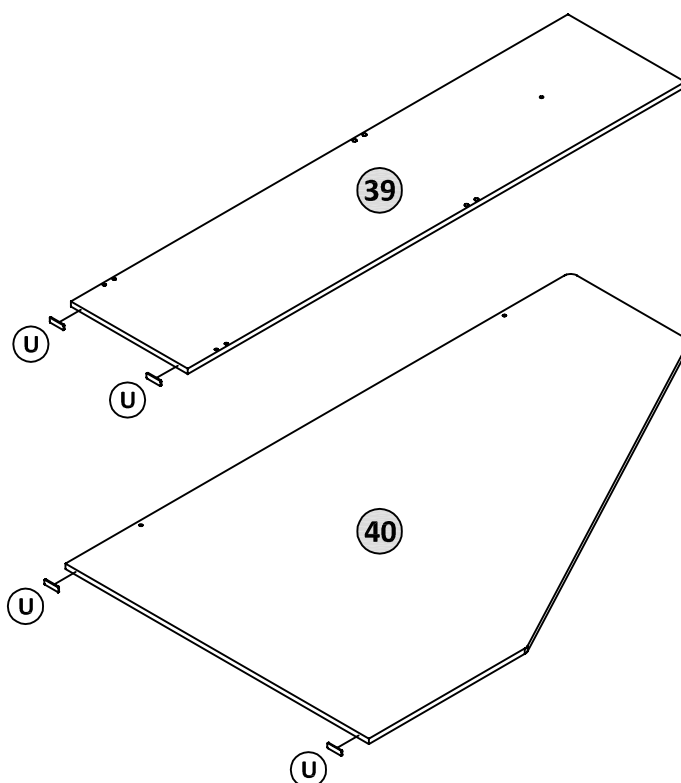


50



51

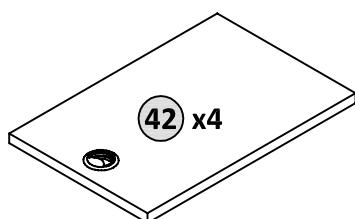
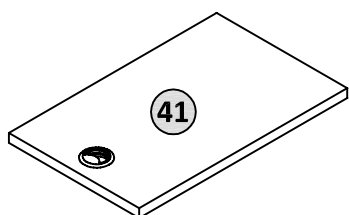
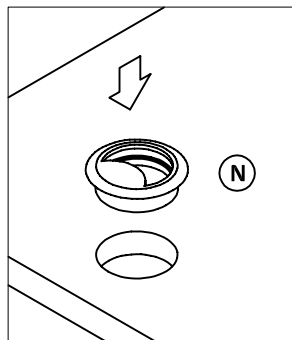
 U x 4


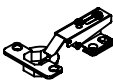


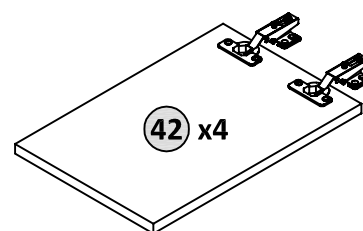
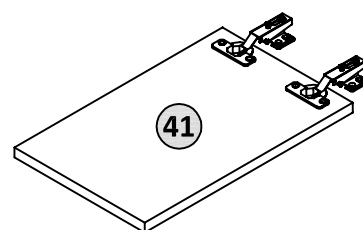
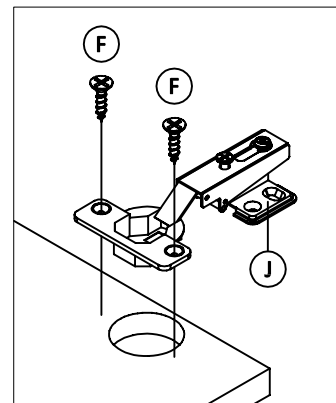
Guide To Assembly


Model : Dakota

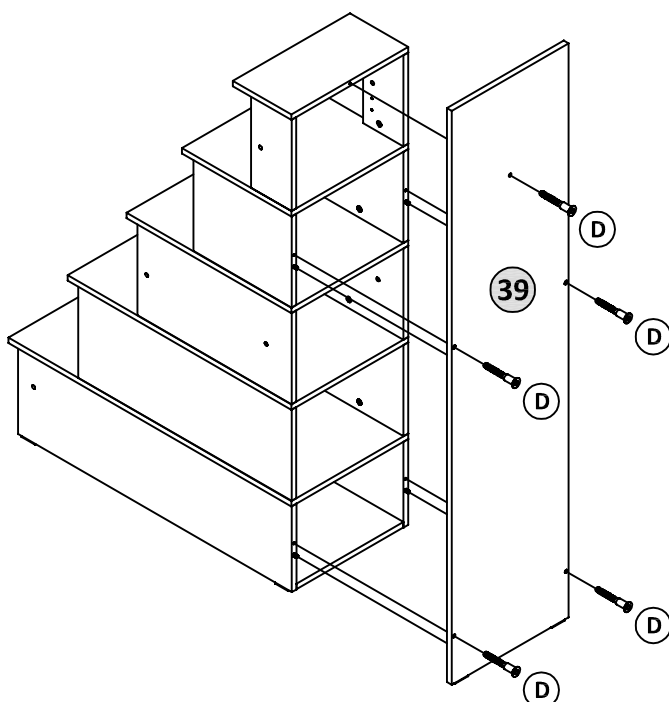
52  N x 5




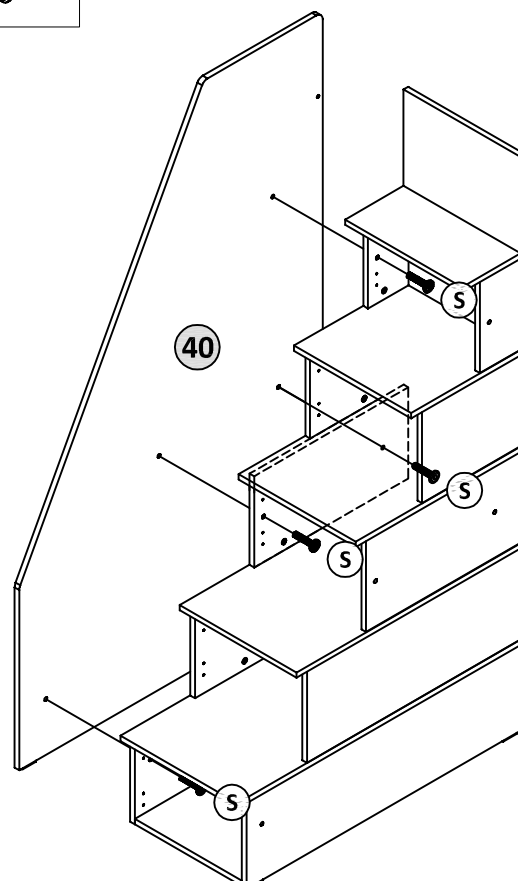
53  F x 20
 J x 10



54  D x 5



55  S x 4



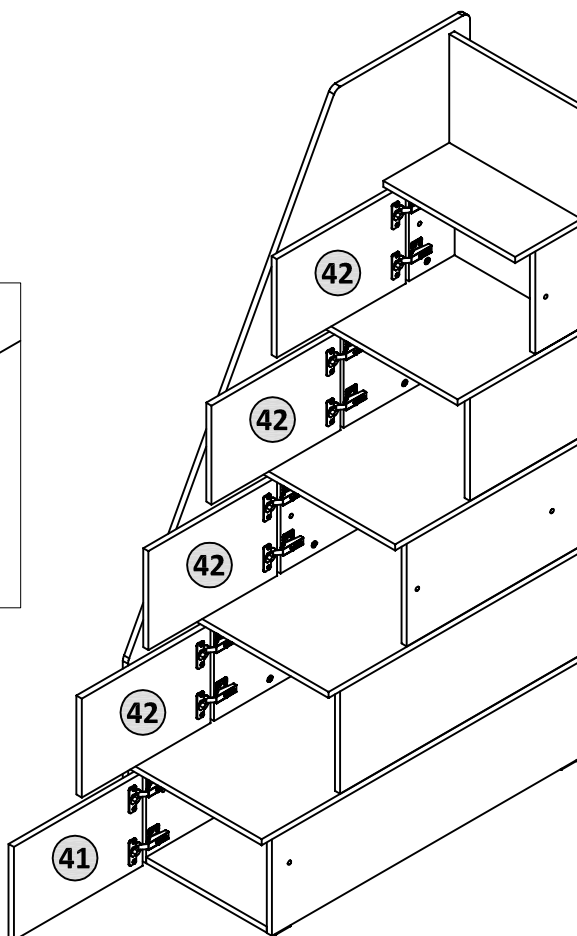
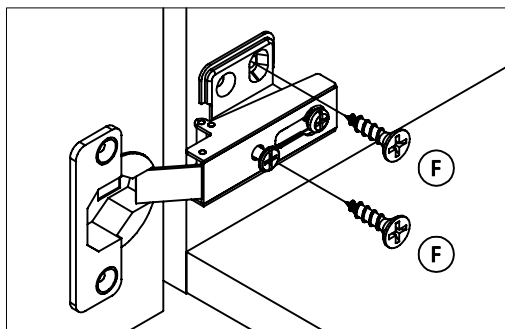
Guide To Assembly

Model : Dakota

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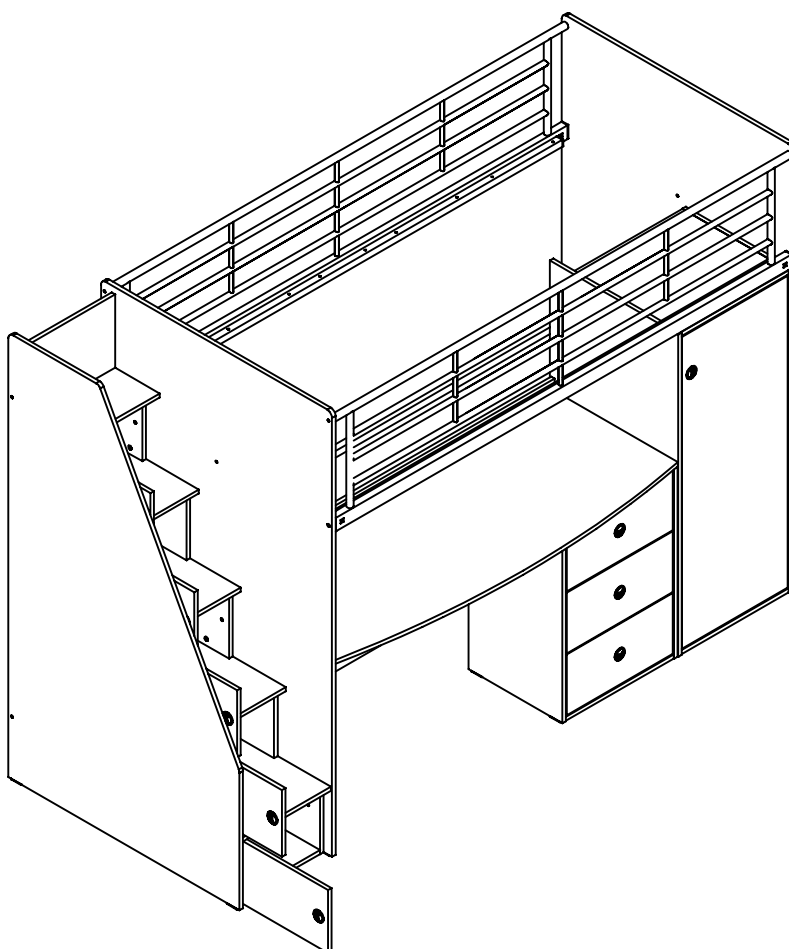
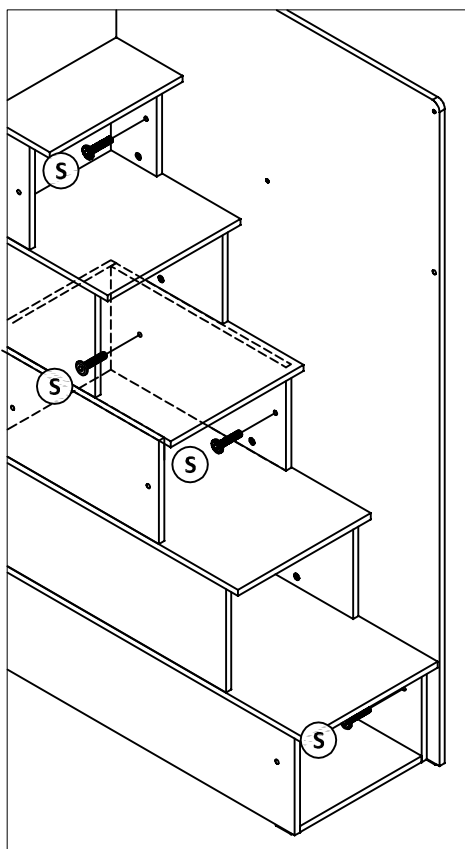
F x 20



57



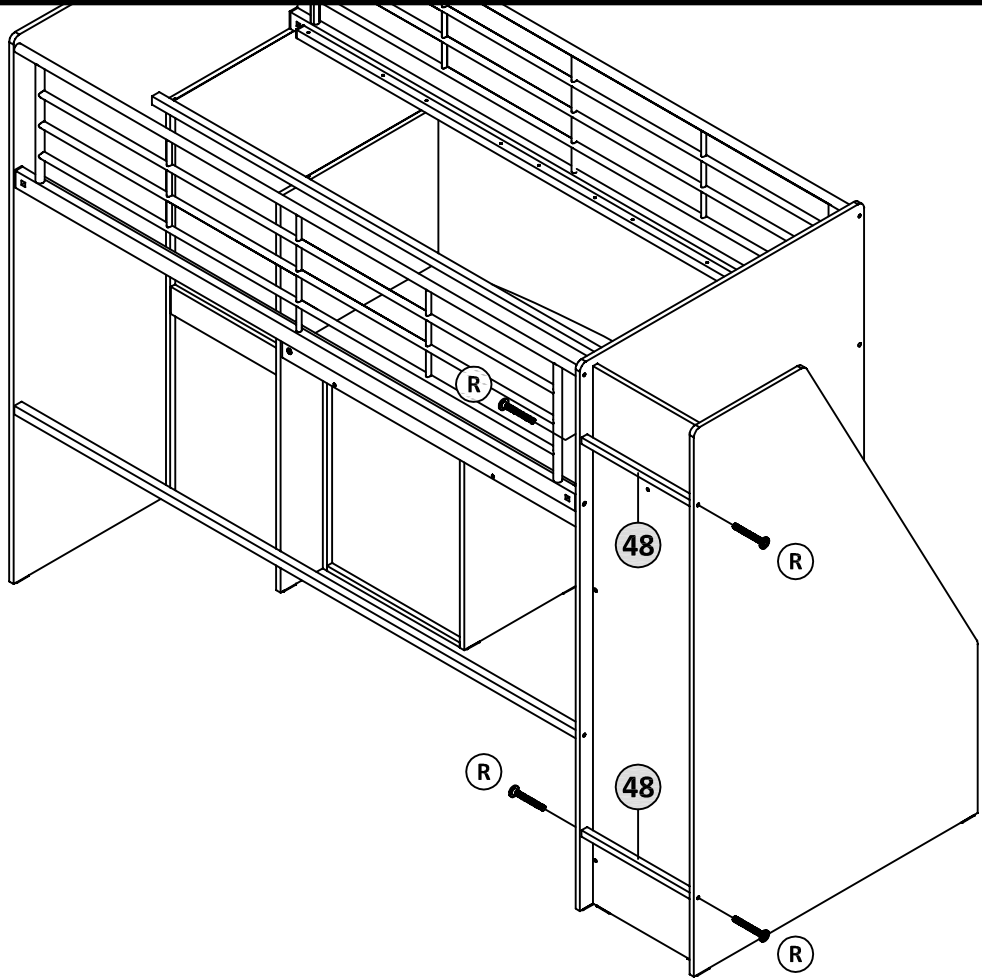
S x 4




Guide To Assembly

Model : Dakota

58  R x 4



59  S x 20

